

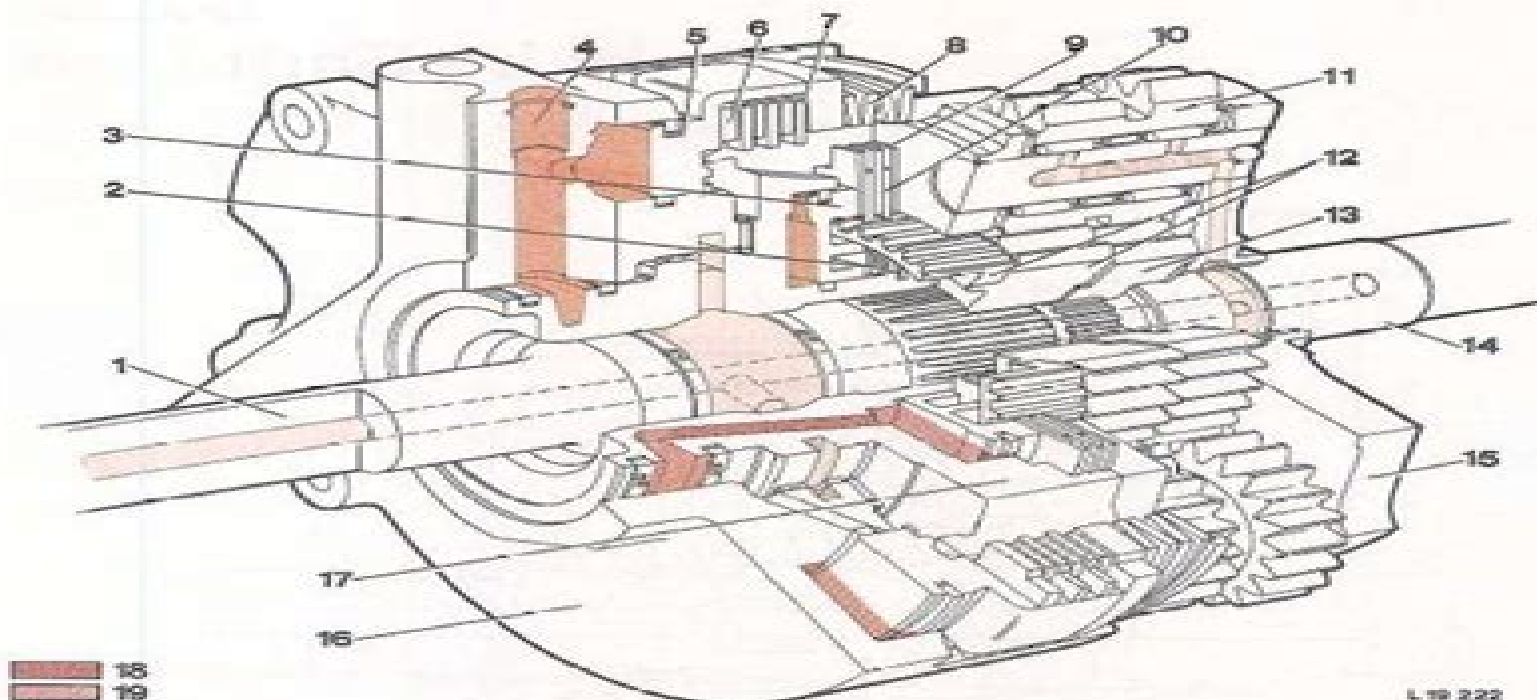


Fig. 2 – Hi-Lo Shift Unit, Oil Flow

- 1 Transmission input shaft
- 2 Cupped springs of Hi-clutch
- 3 Hi-clutch piston
- 4 Pressure oil passage to Hi-clutch and Lo-brake pistons
- 5 Lo-brake piston
- 6 External splined brake disks

- 7 Internal splined brake disks
- 8 Cupped springs of Lo-brake
- 9 External splined clutch disks
- 10 Internal splined clutch disks
- 11 Planet gear (3 used)
- 12 Sun gear with clutch hub

- 13 Sun gear
- 14 Drive shaft
- 15 Planet pinion carrier
- 16 Brake housing
- 17 Hi-clutch drum
- 18 Pressure oil
- 19 Lubricating oil

The Hi-Lo shift unit (see figs. 1 and 2) is a hydraulic gear reduction unit which can be shifted under load. This unit allows the operator to shift to a lower range in any transmission gear while "on the go" and without declutching.

On tractors with console shift, a locking device prevents shifting of Hi-Lo unit when changing transmission gears. This locking device is located on the transmission shift cover (see 70, fig. 16).

When operating clutch pedal, the locking device piston is supplied with brake fluid. The locking pin is pressed into a notch of Hi-Lo control valve, preventing valve movement.

The transmission shift cover also contains an oil pressure switch (15, fig. 15) which is closed at a pressure below 500 kPa (5 bar; 70 psi). If the Hi-Lo shift unit is shifted to reduced speed (Lo), the oil pressure switch is closed. This will cause the indicator light for reduced speed in the shift console to glow.

John Deere 1640 Engine Manual

David Kirk



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