

radiator. Also, look for debris between the folded cores of the radiator.

4. Inspect the drive belts for the fan.
5. Check for damage to the fan blades.
6. Look for air or combustion gas in the cooling system.
7. Inspect the filler cap, and check the surface that seals the filler cap. This surface must be clean.
8. Look for large amounts of dirt in the radiator core. Look for large amounts of dirt on the engine. Remove the dirt from the radiator core and the engine.
9. Fan shrouds that are loose or missing cause poor air flow for cooling.

Testing and Adjusting

3024C and C1.1 Engines for Caterpillar Built Machines

Media Number - 95N95400-01

Publication Date - 01/04/2007

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W5583285

Cooling System - Test

SMCS - 1350-040; 1350-081

Introduction

Remember that temperature and pressure work together. When a diagnosis is made of a cooling system problem, temperature and pressure must be checked. Cooling system pressure will have an effect on the cooling system temperature. For an example, refer to Illustration 1. This will show the effect of pressure on the boiling point (steam) of water. This will also show the effect of height above sea level.

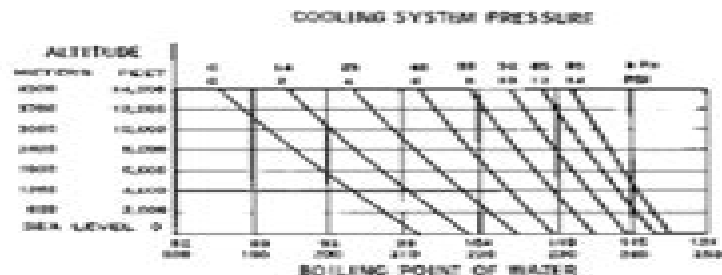


Illustration 1

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Cooling system pressure at specific altitudes and boiling points of water

The coolant level must be to the correct level in order to check the coolant system. The engine must be cold and the engine must not be running.

After the engine is cool, loosen the pressure cap in order to relieve the pressure out of the cooling system. Then remove the pressure cap.

The level of the coolant should not be more than 13 mm (0.5 inch) from the bottom of the filler pipe. If the cooling system is equipped with a sight glass, the coolant should be to the proper level in the sight glass.

Required Tools

Table 1

Required Tools		
Part Number	Part Name	Qty
4C-6500	Digital Thermometer	1

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David Kirk



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