

## SJ-201P Specifications

|                          |                                                                                                                                                                     |
|--------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Order No.</b>         | <b>178-923A</b>                                                                                                                                                     |
| <b>Type</b>              | <b>inch (mm)</b>                                                                                                                                                    |
| <b>Drive Unit</b>        |                                                                                                                                                                     |
| Drive speed              | Measuring: .01"/s (0.25mm/s), .02"/s (0.5mm/s), Returning: .03"/s (0.8mm/s)                                                                                         |
| Evaluation length**      | .49" (12.5mm)                                                                                                                                                       |
| Mass                     | .42 lbs. (190g)                                                                                                                                                     |
| <b>Detector provided</b> | <b>178-390</b>                                                                                                                                                      |
| Detecting method         | Differential inductance                                                                                                                                             |
| Measuring range          | 13780µin (350µm) (-7880µin/-200µm to +5900µin/+150µm)                                                                                                               |
| Material of stylus       | Diamond                                                                                                                                                             |
| Radius of skid curvature | 1.57" (40mm)                                                                                                                                                        |
| Mass                     | .04 lbs. (18g)                                                                                                                                                      |
| Stylus tip radius        | 200µm (5µm)                                                                                                                                                         |
| Measuring force          | 4mN                                                                                                                                                                 |
| <b>Display Unit</b>      |                                                                                                                                                                     |
| Assessed profile         | Primary profile (P), Roughness profile (R), DIN/ISO profile                                                                                                         |
| Roughness parameter      | Ra, Ry, Rz, Rq, S, Sm, Pc, RQz, mrc, Rt, Rp, Rq, Rpk, Rvk, Mr1, Mr2, A1, A2, Vo (can be customized)                                                                 |
| Roughness standard       | JIS, DIN, ISO, ANSI                                                                                                                                                 |
| Sampling length (L)      | .01", .03", .1" (0.25mm, 0.8mm, 2.5mm)                                                                                                                              |
| Number of sampling spots | x1, x3, x5, x1**                                                                                                                                                    |
| Digital filter           | 2GR-75% (without phase compensation), PC-75% (Gaussian)                                                                                                             |
| Cut-off λ                | .01", .03", .1" (0.25mm, 0.8mm, 2.5mm)                                                                                                                              |
| Length λ                 | 100µm, 320µm (2.5µm, 8µm)                                                                                                                                           |
| Resolution-range         | Auto/depending on the measurement range<br>16.4µm/14000µin (0.4µm/350µm)<br>.41µm/4000µin (0.1µm/100µm)<br>2.0µm/2000µin (0.05µm/50µm)<br>.5µm/400µin (0.01µm/10µm) |
| <b>Displaying range</b>  |                                                                                                                                                                     |
| Ra, Rz                   | .4µin - 4000µin (0.01µm - 100µm)                                                                                                                                    |
| Ry, Rq, Rp, Rt           | .8µin - 13780µin                                                                                                                                                    |
| RQz, Rq, Rpk, Rvk        | (0.02µm - 350µm)                                                                                                                                                    |
| Pc                       | 6.3S - 12700/inch (2.5 - 5000/cm)                                                                                                                                   |
| mrc                      | 1 - 100%                                                                                                                                                            |
| Sm, S                    | 80µin - .16" (2 - 4000µm)                                                                                                                                           |
| Mr1, Mr2                 | 0 - 100%                                                                                                                                                            |
| A1, A2                   | 0 - 15000                                                                                                                                                           |
| Vo                       | 0.000 - 10.00 (mm <sup>3</sup> /cm <sup>2</sup> )                                                                                                                   |
| GO/NO-GO judgment        | Upper and lower limit values can be specified.                                                                                                                      |
| Power supply             | Via AC adapter/built-in rechargeable battery                                                                                                                        |
| Rechargeable battery     | Charging time: 12 hours (for 500 measurements)                                                                                                                      |
| Auto-sleep (turning off) | After 30 seconds without operation                                                                                                                                  |
| Data output              | Via RS-232C interface unit, SPC output, PC output, Printer output                                                                                                   |
| Mass                     | .64 lbs. (290g)                                                                                                                                                     |

\*\*1 Evaluation length can be specified arbitrarily in the range from .01" (0.3mm) to .49" (12.5mm).

## Optional Accessories

|                 |                                                                                  |
|-----------------|----------------------------------------------------------------------------------|
| <b>178-391</b>  | Detector for soft materials (Stylus tip radius: 10µm)                            |
| <b>178-392</b>  | Small hole detector (ø4.5mm)                                                     |
| <b>178-393</b>  | Small hole detector (ø2.8mm)                                                     |
| <b>178-394</b>  | Deep groove detector                                                             |
| <b>178-395</b>  | Detector for low pressure type (Stylus tip radius: 2µm, Measuring force: 0.75mN) |
| <b>934937</b>   | SPC cable (1m)                                                                   |
| <b>965014</b>   | SPC cable (2m)                                                                   |
| <b>12AAA208</b> | RS-232C connecting cable                                                         |
| <b>12AAA216</b> | Support foot set (pair)                                                          |
| <b>12AAA217</b> | Nosepiece for flat surface                                                       |
| <b>12AAA218</b> | Nosepiece for cylindrical surface                                                |
| <b>12AAA219</b> | Vertical positioning adapter                                                     |
| <b>12AAA220</b> | Magnetic stand adapter (3/8" DIA, stem)                                          |
| <b>12AAA221</b> | Magnetic stand adapter (Ø8mm stem)                                               |

|                   |                                          |
|-------------------|------------------------------------------|
| <b>12AAA222</b>   | Height gage adapter (mm)                 |
| <b>12AAA233</b>   | Height gage adapter (inch)               |
| <b>12AAA210</b>   | Extension rod (50mm)                     |
| <b>178-033</b>    | Setting attachment: V type               |
| <b>178-034</b>    | Setting attachment: Slider type          |
| <b>178-035</b>    | Setting attachment: Inside diameter type |
| <b>178-241-2A</b> | Display unit for SJ-301                  |



## Standard Accessories

|                  |                               |
|------------------|-------------------------------|
| <b>12BAA303</b>  | Connecting cable (1m)         |
| <b>178-602</b>   | Roughness specimen (inch/mm)* |
|                  | *Either of them supplied.     |
| <b>353134</b>    | Calibration stand             |
| <b>538512</b>    | Phillips screwdriver          |
| <b>12BAA304</b>  | Carrying case                 |
| <b>99HBB079A</b> | User's manual (for SJ-201P)   |
| <b>99HBB081A</b> | One-sheet manual              |
| <b>526688</b>    | AC adapter                    |



Roughness specimen

|                                            |  |
|--------------------------------------------|--|
| Coordinate Measuring Machines              |  |
| Vision Measuring Systems                   |  |
| Surface, Form and Contour Measurement      |  |
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# Mitutoyo Sj 201 User Manual

**Clifford Lane**



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