

# MELSEC MEDOC *plus* IEC Programming and Documentation System

[efesotomasyon.com](http://efesotomasyon.com)

## Beginner's Manual



MELSEC MEDOC plus - The IEC Programming and Documentation System

Project Object Edit Tools Online Debug View Window Help

Automat1 [PRG] Body [SFC]

The SFC diagram shows a sequence of states and transitions:

- ACTALL (Start State)
- SECURITY (Transition)
- PROC1 (State)
- PROC2 (State, highlighted in red)
- PROC3 (State)
- PROC4 (State)
- CHARGE1 (Transition from PROC1 to PROC2)
- EMERGE (Transition from PROC2 to STOP)
- CHARGE2 (Transition from PROC3 to MD12)
- CHARGE3 (Transition from PROC4 to MD21)
- MD11 (State)
- MD12 (State)
- MD13 (State)
- MD21 (State)
- MD22 (State)
- TEMP90 (Transition from MD11 to PROC1)
- TEMP95 (Transition from MD12 to STOP)
- TEMP90 (Transition from MD13 to PROC3)
- TEMP90 (Transition from MD21 to PROC4)
- TEMP95 (Transition from MD22 to STOP)
- TRANCON1 (State)
- TRANCON2 (State)
- TRANCON3 (State)

Compile/Check Messages

```
<Automat1 [PRG] Header>  
<Automat1 [PRG] Body [SFC]>  
Error in action association line 1: Wrong as  
Error: illegal identifier 'START__PROC'  
Warning: TRANSITION TEMP90 defined me  
Warning: TRANSITION TEMP95 defined me  
Error: unsafe etc  
<Automat1 [PRG] Body [SFC] Transition ST  
<Automat1 [PRG] Body [SFC] Transition SE
```

Close

LA24S1S1 C:\ Sec.Level: 0 | 15/3353

# Melsec Medoc Dos Manual

**DP Hallahan**



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