

17. Install unit assembly into case indexing input shaft pilot with pilot in output shaft and low sun gear with short pinions in planet carrier.
 18. Install low servo piston release spring on servo piston rod and install piston and spring into case using piston ring compressor, J-3365.
 19. Install low brake band over brake drum.
 20. Place apply strut guide spring over piston shaft and apply strut in piston shaft slot with other end of apply strut engaging brake band.
 21. Place brake band anchor strut assembly in brake band groove, then engage slotted end of anchor over strut, locating other end of anchor over adjusting screw.
- NOTE:** 1953 model struts are not interchangeable with past models.
22. Figure 177 shows layout low brake band assembly.

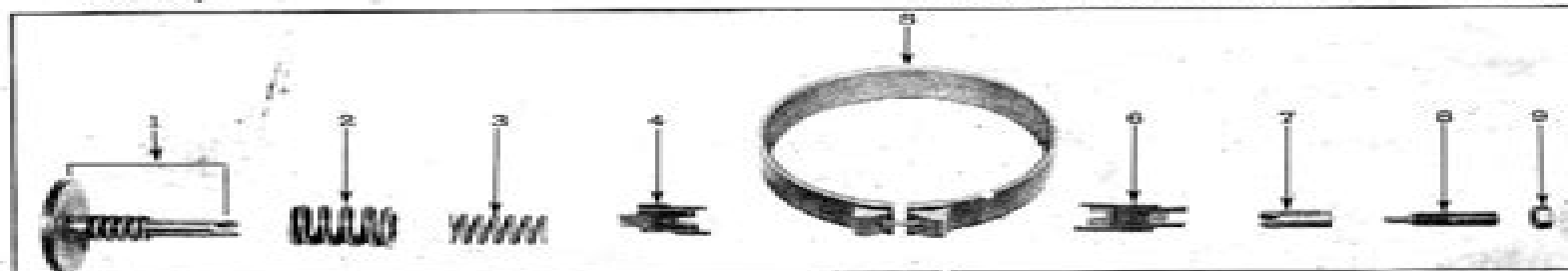


Fig. 177—Layout of Low Brake Band

1. Piston Assembly
2. Piston Return Spring
3. Strut Guide Spring

4. Apply Strut Assembly
5. Brake Band Assembly
6. Anchor Strut Assembly

7. Anchor
8. Anchor Adjusting Screw
9. Adjusting Screw Lock Nut

23. Install governor assembly in the bore in the transmission case, allowing it to rotate in a counterclockwise direction, as the driven gear of the governor meshes with the drive gear of the output shaft.
- CAUTION:** Installation should be done carefully so as not to damage gear teeth.
24. Install two $\frac{5}{16}$ "-18 x 3" guide pins (part of Pilot Stud Set J-3387) as guides for governor cover and install new gasket.
 25. Install governor cover over guide pins and install attaching bolts and lock washers. Tighten to 6½-8½ ft. lbs.
 26. Install speedometer driven gear and tighten to 45-50 ft. lbs.

TRANSMISSION TO CONVERTER HOUSING ASSEMBLY

1. Install manual valve in valve body and manual valve inner lever in converter housing.

- Index lever pin with pick up slot in valve.
2. Set manual valve so end of valve protrudes 1½" from face of valve body. This places valve in reverse position.
3. Install new valve body to case gasket.
4. Raise transmission manual valve lever to top detent position which is reverse. This aligns reaction lever so that it will index with manual valve inner lever.
5. Place clutch drum thrust washer over oil delivery sleeve.
6. Install two $\frac{5}{16}$ "-16 x 3¾" guide pins (part of Pilot Stud Set J-3387) in converter housing, then push case and converter housing together checking to see that reaction lever indexes properly with manual valve inner lever. Then install case to housing bolts and lockwashers and tighten to 25-30 ft. lbs.
7. From front of converter housing, install special self locking bolt. Tighten to 25-30 ft. lbs.

8. Install two $\frac{5}{16}$ "-18 x 3" guide pins (part of Pilot Stud Set J-3387) as guides for servo cover and install new servo cover gasket.
 9. Install pressure regulator valve and inner and outer valve springs. Install reverse servo return spring.
 10. Install servo cover applying pressure to cover to compress springs and secure with servo cover bolts. Tighten to 12½-15 ft. lbs.
- NOTE:** Be sure pressure regulator springs and reverse servo spring seat properly in seat pockets of servo cover.
11. Install new modulator cover gasket and modulator cover and tighten attaching bolts to 12½-15 ft. lbs.
 12. Tighten low servo adjusting screw, using tool, J-4277, down solid and back off four complete turns and tighten lock nut securely (fig. 178). Replace adjusting screw cap.

Gm Powerglide Overhaul Manual

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Gm Powerglide Overhaul Manual:

Powerglide Trans HP1355 Carl Munroe, 2001-05-01 Step by step instructions for how to modify the General Motors Powerglide Transmission for drag racing road racing and circle track racing Includes sections on theory of operation transbrakes valvebodies adapters disassembly modifications assembly adjustments installation high horsepower applications and torque converters **Chevrolet Powerglide Automatic Transmission** General Motors Corporation. Chevrolet Motor Division, 1952 **Chilton's Truck Repair Manual** Chilton Book Company. Automotive Editorial Department, 1974

Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Engine Analyzer Model 10-516 (King Electronics Co) (4910-00-913-9978). , 1992 *Chilton's Auto Repair Manual* , 1964 Each edition includes information for that year and several previous years **Chilton's Auto Repair Manual, 1975** Chilton Book Company, 1974 Chevy/GMC Trucks 1967-1972 Jim Pickering, 2023-09-15 Build and modify your 1967 1972 Chevrolet or GMC truck utilizing today s greatest parts The 1967 1972 GM pickups are American icons They ve been popular for decades due to their simple nature stout engine options crisp styling and fantastic reliability However you can make a classic pickup drive stop and look better than it ever did from the factory Longtime magazine editor Jim Pickering dives into all the factors that made these GM trucks so popular as well as the modifications that bring a modern spin to their classic look and feel He takes a close look at all of the major systems in your truck and covers the ways to upgrade those systems These upgrades make your truck quick safe stylish and reliable enough to drive across the country or over to your local cruise night diner The market has caught on to these trucks with high prices to match but you don t have to break the bank to find a good one if you know where to look and what to look for This book covers a lot of ground from sourcing a great starting point to the inevitable rust repair that you ll have to tackle before the real fun begins From there the book covers powertrain options including LS and LT swaps overdrive automatic and manual transmission installation hydraulic clutch conversions and 12 bolt axle rebuilds Also covered are coilover and air bag suspension installation exhaust systems big brakes tight steering making all new steel high pressure fuel lines aftermarket wheels and tires and more Aesthetic upgrades include converting from a long bed to a short bed patina paint application cooling system upgrades interior rehabilitation light emitting diode LED lighting and air conditioner installation Chevy GMC Trucks 1967 1972 How to Build and Modify is a valuable resource whether you do the work yourself or you want expert advice regarding items to upgrade before hiring a professional

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popular and modifications you can perform to put a modern spin on their classic looks He takes an in depth look at all the major systems in your C10 and covers what can be done to them to turn your classic hauler into the modern hot rod that you want a truck that s fast safe full of curb appeal and reliable enough to drive whenever and wherever you want Built in massive numbers during an 18 year production run these trucks aren t hard to source but finding a good starting point and mapping out your plan are important This book covers a lot of territory how to find a good starter truck LS power builds and installs slammed air suspension and coilover systems automatic and manual transmission choices including a 6 speed manual conversion cooling system upgrades safely adding a modern alternator to factory GM wiring modifying a mechanical clutch pedal to use a hydraulic master and slave cylinder making new fuel lines and brake lines to support fuel injection and big brakes installing a 4 link rear suspension system fabricating an under bed mount to hide air suspension components building exhaust adding LED lighting interior restoration and more If you re building a square body truck that you d actually like to drive regularly you ve come to the right place There hasn t ever been a more comprehensive authoritative look at building a complete truck for street use that includes all the steps required to make it work

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1950s David Temple,2018-06-15 As the 1950s dawned General Motors focused its industrial might on producing revolutionary rather than evolutionary cars with the ultimate goal to become the clear market leader in the automotive industry To accomplish this goal the company designed developed and consistently released innovative automotive technology During the decade Chevrolet introduced the small block V 8 automatic transmission air conditioning power steering and many other innovations that made the cars faster more comfortable and safer All of the pieces had fallen into place General Motors had astute leadership a brilliant engineering team forward thinking stylists a massive manufacturing infrastructure and the capability to produce cutting edge technology With unbridled optimism and exuberance to meet the demands of the booming U S economy of the 1950s the company designed developed and delivered an unprecedented number of breakthrough technologies and established the blueprint for the modern automobile Automotive historian and veteran author David Temple goes behind the scenes to reveal how these technologies were designed manufactured and installed on Chevrolet s fine portfolio of cars the Corvette 1955 1957 Bel Air Nomad Impala and many more Inside General Motors many dedicated and talented leaders who were determined to make Chevrolet cars the best on the market Vice

President of Styling Harley Earl and his team designed the 1952 Corvette concept car for the Motorama show. After receiving numerous accolades it was rushed into production. Design chief Bill Mitchell used his design acumen and creative vision as he led his team to style the 1955 1957 Bel Air. Zora Arkus Duntov worked tirelessly and transformed the Corvette from a touring car into a genuine sports car. Ed Cole and his engineers overcame many challenges to develop the compact efficient and powerful Chevy small block V 8 which continued in production for decades. Chevrolet's of the 1950s retraces the design development and production of these cars but it also covers innovative vital components that were installed in them. If you have been looking for the inside story on GM's arguably greatest decade the models and the technology it produced you have found it. *Simca Owner's Handbook of Repair and Maintenance* Floyd Clymer, 1960 *Popular Mechanics*, 1976-06. Popular Mechanics inspires instructs and influences readers to help them master the modern world. Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle.

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