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the Automobile ,1919 The Chemical Age ,1928 Automobile Engineer ,1910 *The Automobile Engineer* ,1911
The Farmers' Advocate and Home Magazine ,1925

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torque in ft lb k dimensionless nut factor or tightening factor f axial force in pounds d nominal bolt diameter in inches in the metric system torque applied t k d f 1000 where t torque in n m f bolt load in n

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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