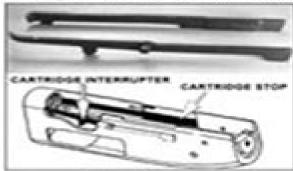
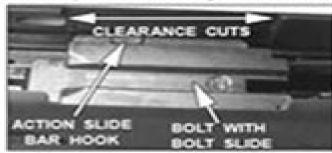
#### Disassembly

REMOVE CARTRIDGE INTERSUPTER & CARTRIDGE STOR.
It's possible that these two components may have fallen out while you
removed the trigger group. You may need to gently top on the receiver
to release these parts. Notice the orientation of the hooks.



Studington Coursely of G.F. Microstery & Some, Inc.

6. REMOVE BOLT, Move the Forearm resnword until the BOLT AS-SEMBLY & SLICE are aligned with the clearance cuts in the sides of the receiver. Lift the bolt slide upward and out of the receiver. Slide the bolt assembly forward and out through the front of the receiver.



401 20094 Grant-Charleton Assem-

# Disassembly

 REMOVE ELEVATOR. Place the SAFETY to the "ON" position. (Red dot is NOT visible). Gently lift the front of the ELEVISTOR upward and squeeze together the teo mar arms arough to clear their slots on both sides of the receiver Remove upward.



8. REMOVE POREARM: ACTION SLEE ASSEMBLY. Slice the Foreamplification Assembly forward, off, and away from the magazine tube. NOTE: Some early models required the removal of the magazine tube prior to removing the forearm? action assembly.

The following disassembly procedures are only neccessary for replacement or repair.

 REMOVE EJECTOR. Using a QUALITY sorewarder remove the EJECTOR SCREW and EJECTOR though the ejection port.



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**JE Gale** 



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