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Fig. 41: Installing Prevailing Torque Nut To Idler Arm Ball Studs
 Courtesy of GENERAL MOTORS CORP.

6. Use the *J 29193* in order to install the inner tie rod (5) to the relay rod (7). insure that the seal is on the stud.

Tighten

Tighten the *J 29193* to 54 N.m (40 lb ft) in order to seat the tapers.

7. Remove the *J 29193*
8. Install the new prevailing torque nut (8) to the inner tie rod (5).

Gmc Safari 3500 Diesel Service Manual

Brendan G. Carr



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