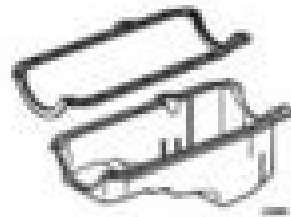


- Remove and discard the oil pan gasket.



#### Oil Pan Clean and Inspect



#### CAUTION! Wear safety glasses.

- Clean the oil pan baffles in cleaning solvent.
- Dry the oil pan and the oil pan baffles with compressed air.
- Inspect the oil pan:
  - Scrapes or damage to the oil pan sealing surfaces (1)
  - The oil pan drain plug hole for damaged threads
  - Damaged oil pan drain plug threads
  - Damage to the oil pan reinforcements (2)
  - Damage to the oil pan baffles
  - Scraps or damage to the exterior of the oil pan

An oil pan that is dented may interfere with the proper position of the oil pump screen, or may not distribute oil properly in the oil pan pump area.

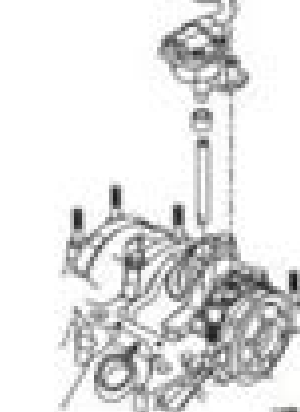
#### Oil Pump Removal



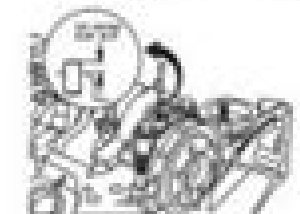
- Remove the nut (1) and the mainshaft oil deflector (2).
- Remove the oil pump lock (3).
- Remove the oil pump (4), the oil pump drive shaft (5) and the oil pump drive shaft retainer (6).
- Separate the oil pump (5), the oil pump drive shaft (5) and the oil pump drive shaft retainer (6).

**NOTICE!** Always install a NEW oil pump drive shaft retainer during assembly.

- Discard the oil pump drive shaft retainer.



- Inspect the drive (oil pump located) for damage, and replace if required.



# Manual Motor Volvo 50 Gxi

**Volvo, Aktiebolaget**



## **Manual Motor Volvo 50 Gxi:**

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