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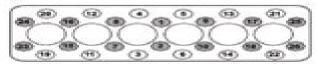
APRIETE DE TAPA DE CILINDROS

Para el montaje siempre comprobar que las superficies de unión de la tapa de cilindros y del block estén limpias. Los tornillos de sjuste de tape de cilindros son:

14 fornillos corlos 12 x 1,75 x 130 (ver Figuera 1)
12 tornillos targos 12 x 1,75 x 150 (ver Figuera 1)
12 tornillos targos 12 x 1,75 x 150 (ver Figuera 1)
Plesatoar el apriete en el circlen que muestra la Figuera 1 y en 3 etapes:
1º Etapes: Presaprietes:

Torrellos cortos: 3,8 a 4,9 mkg.
Torrellos targos: 5,9 a 6,9 mkg.
2" Etapa: Apriete angular: Todos tos tornillos: 90" ± 5"
3" Etapa: Apriete angular: Todos tos tornillos: 90" ± 5"

Physican 1.



Tornillos cortos

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