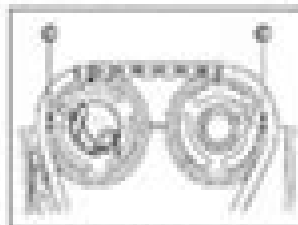


- Place a wrench over the crankshaft and turn it counter clockwise to align the TDC mark. A with the center of the piston 11 at the firing inspection hole.

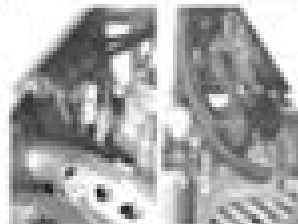
NOTE:

- The piston must be at TDC on the compression stroke.
- Make sure that the cylinder is at TDC on compression stroke and also the timing mark 12 on the camshaft are aligned with the timing surface of the cylinder head.



12 Timing mark

- Disconnect the condenser coupling 13 and remove the condenser 13.



- Remove the cam chain tension adjuster cap bolt 14, capnut 15, bar 16 and spring 17.
- Remove the cam chain tension adjuster 18 by removing its bolt 19.



- Remove the camshaft journal holder 20.

CAUTION:

Be sure to loosen the camshaft journal holder bolts evenly by shifting the wrench in the descending order of numbers.

NOTE:

The descending order of numbers are indicated on the camshaft journal holder.



- Disconnect the camshaft 21 from cam chain 18.
- Remove the down pins 14 and 2-rings 15.

CAUTION:

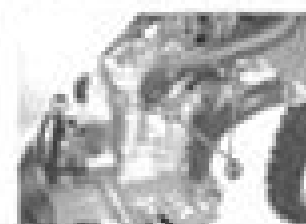
Do not drop the cam chain 18, down pins 14 and 2-rings 15 into the crankcase.

**CYLINDER HEAD REMOVAL**

- Remove the camshaft 22P14, 15.
- Remove the spark plug 23P15-1.
- Remove the throttle body 24P15-6, 16.
- Detach engine coolant 25P15-3.
- Loosen the muffler connector clamp bolt 26.
- Remove the exhaust pipe 27 by removing their nut 28.
- Remove the exhaust pipe gasket 29.



- Disconnect the reflector hoses 30 by loosening their clamp screws 31.
- Disconnect the ECU sensor coupling 32.



- Remove the engine mounting upper brackets 33 by removing their bolts and nut 34.



- Remove the PG sensor 35.
- Remove the left radiator hoses 36.
- Remove the left radiator mounting bolts 37.



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