

and allow fuel to flow until air bubbles disappear, then close bleed screw. Loosen high pressure fuel lines at injectors, open throttle and crank engine until fuel escapes from loosened fuel line connections. Tighten fuel line compression nuts.

INJECTION PUMP DRIVE GEAR

28. To remove injection pump drive gear, remove timing cover as outlined in paragraph 12. Note alignment marks (A—Fig. 14) on drive gear (P) and coupling (C) and remove pump drive gear from coupling.

Be sure marks (A) are aligned when installing gear on coupling. If a new gear is installed, refer to paragraph 29 for injection pump timing. Tighten gear retaining screws to 40-49 Nm.

INJECTION PUMP

29. **PUMP TIMING.** Fuel injection should occur at 21° BTDC. Timing gear cover must be removed as outlined in

paragraph 12 to check or adjust injection timing.

If original pump drive gear (1—Fig. 13) and coupling (2) are installed, pump timing is correct if marks (M—Fig. 14) on pump drive gear (P) and idler gear (I) are aligned and marks (A) on pump coupling (C) and pump drive gear (P) are aligned. See Fig. 4.

If pump drive gear or coupling has been renewed, spill timing procedure must be used. Remove injection pump delivery valve (8—Fig. 15) for number one cylinder and install a spill tube. Position pump drive gear (1—Fig. 13) on coupling (2) but do not install screws. Align marks (M—Fig. 14) on pump drive gear (P) and idler gear (I). Rotate injection pump drive shaft so drive shaft mark (D) is nearest elongated hole (E). Install injection pump gear screws finger tight. Rotate injec-

tion pump coupling until fuel just ceases to flow and tighten pump gear screws to 39-48 Nm. Mark pump gear and coupling for future reference as shown at (A).

30. **REMOVE AND REINSTALL.** To remove injection pump, disconnect fuel lines and throttle rod and remove timing cover as outlined in paragraph 12. Unscrew coupling (2—Fig. 13) nut and remove coupling and pump gear as a unit. Unscrew pump mounting nuts and remove pump.

To install pump, reverse removal procedure. Tighten pump mounting nuts to 44-48 Nm. Tighten coupling nut to 39-48 Nm. Refer to previous paragraph for pump timing procedure. Bleed fuel lines and pump as outlined in paragraph 27A.

THROTTLE LINKAGE ADJUSTMENT

31. To check and adjust governed speed, start and run engine until normal temperature is reached. Back out high speed stop screw (W—Fig. 16) and detach foot throttle rod from bell crank (B). Adjust high idle speed screw (S—Fig. 16A) to obtain 2650-2700 rpm high idle speed. Turn high speed stop screw (W—Fig. 16) in so screw contacts throttle arm stop when hand throttle is in full throttle position. If stop screw (W) will not contact stop when screwed in or if screw prevents full throttle

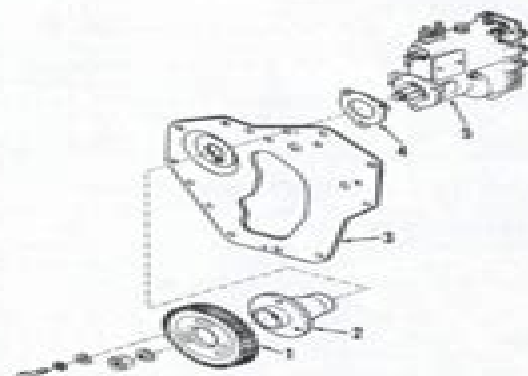


Fig. 13—Exploded view of injection pump drive gear drive.

- | | |
|----------------|-------------------|
| 1. Gear | 4. Gasket |
| 2. Coupling | 5. Injection pump |
| 3. Inner plate | |

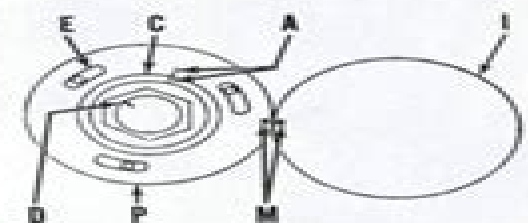


Fig. 14—Diagram of injection pump gear and coupling timing marks. See text.

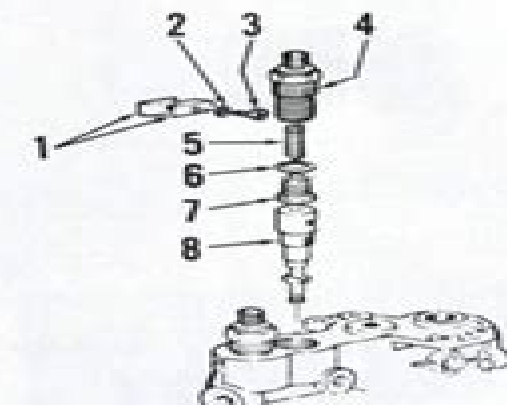


Fig. 15—Exploded view of fuel delivery valve. Remove No. 1 fuel delivery valve to spill time engine.

- | | |
|--------------------------|-------------------|
| 1. Holder retainers | 5. Spring |
| 2. Lockwasher | 6. Gasket |
| 3. Screw | 7. Delivery valve |
| 4. Delivery valve holder | 8. Plunger |



Fig. 16A—Adjust high idle speed screw (S) to obtain 2650-2700 rpm high idle speed.

Fig. 16—Refer to text for throttle linkage adjustment.



Ford Series 1000 1600 Workshop Manual

Judd E. Hollander



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Table of Contents Ford Series 1000 1600 Workshop Manual

1. Understanding the eBook Ford Series 1000 1600 Workshop Manual
 - The Rise of Digital Reading Ford Series 1000 1600 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Series 1000 1600 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Series 1000 1600 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Series 1000 1600 Workshop Manual

- Personalized Recommendations
 - Ford Series 1000 1600 Workshop Manual User Reviews and Ratings
 - Ford Series 1000 1600 Workshop Manual and Bestseller Lists
5. Accessing Ford Series 1000 1600 Workshop Manual Free and Paid eBooks
 - Ford Series 1000 1600 Workshop Manual Public Domain eBooks
 - Ford Series 1000 1600 Workshop Manual eBook Subscription Services
 - Ford Series 1000 1600 Workshop Manual Budget-Friendly Options
 6. Navigating Ford Series 1000 1600 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Series 1000 1600 Workshop Manual Compatibility with Devices
 - Ford Series 1000 1600 Workshop Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Series 1000 1600 Workshop Manual
 - Highlighting and Note-Taking Ford Series 1000 1600 Workshop Manual
 - Interactive Elements Ford Series 1000 1600 Workshop Manual
 8. Staying Engaged with Ford Series 1000 1600 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Series 1000 1600 Workshop Manual
 9. Balancing eBooks and Physical Books Ford Series 1000 1600 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Series 1000 1600 Workshop Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Ford Series 1000 1600 Workshop Manual
 - Setting Reading Goals Ford Series 1000 1600 Workshop Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Ford Series 1000 1600 Workshop Manual

- Fact-Checking eBook Content of Ford Series 1000 1600 Workshop Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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