1.13.2. Cojinete lado prensa

Extraer los ternillos y sacar el cojinete lado prensa por medio de los ternillos de extracción, leventando ligeramente el cigüeñal.

1.13.3. Cuerpo prensa

Soltar los tornillos (1-11) y sacar el cuerpo prensa con los tornillos de extracción que hay en la caja de herramientas del montador. Antes de que se desprenda del cártor, sujetarlo fuertemente entre dos personas ya que es muy pesado (unos 20 Kg.). Sacarlo con cuidado menteniéndolo perpendicular al cigüenal.

1.14. Somba de aceite

- a) Antes de desmontarla tomar nota de la flecha (fig. 9) que indica la dirección de rotación.
- b) Para sacarla, colocar los ternillos de extracción y accionarlos uniformemente.
- c) No desmontar el conjunto de la bomba de acelte a menos que sea absolutamente necesario.
- d) Deberá desmontarse también la junta tórica que queda en el cojinete lado bomba.

1.14.1. Pieza arrastre bomba

Cuando se saca la bomba de aceite, se puede ver la pieza arrastre bomba, colocada en el extremo del cigüeñal. Puede sacarse fácilmente con la mano.

1.15. Cigüeñal

1.15.1. Modelos A y B

Envolver los asientos de los cojinetes con una tela para protegerlos. El cigüeñal está sujeto en un extremo por el cojinete lado bomba, por lo que al desmontar debe colocarse un taco de madera en el otro extremo para soportarlo, introduciendolo por la tapa del carter.

Si se gira el cigüeñal antes de estar completamente fuera, rayará el asiento del cojinete lado bomba. Por lo tanto, sacarlo lentamente, en linea recta y con cuidado hasta el final del mismo.

1.16. Cuerpo bomba

 a) Ouitar las tuberías de servicio de la presión de aceite, después sacarlo con mucho cuidado de la misma forma que el cuerpo prensa.

Debe tenerse cuidado con el filtro de aceite de la bomba tipo CUNO, pues pueden doblarse las láminas.

- b) Aflojar los ternillos (1-28). En el desmontaje del modelo A es necesario sacar primero el filtro de aceite de la bomba (tipo Cuno), antes cue los ternillos, pero en el modelo B es posible soltar el cuerpo bomba sin sacar alcho filtro.
- Sacar la junta cuerpo bomba teniendo cuidado de que no se rompa o se estropee.

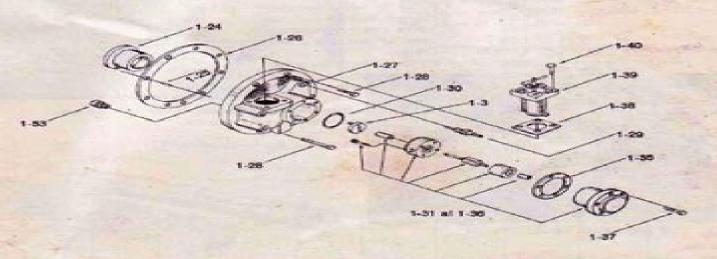
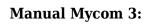


Fig. 63. Despieco de la sección cojinete lado bomba. Modelo A.

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