

DISMANTLING THE UNIT

GENERAL INFORMATION FOR THE SERVICE

After removing the mounting plate, the compression and the working ends of the shaft of the crank mechanism are provided for mounting the crank in relation to the unit.

- Remove the 1/2 inch bearing for the crank shaft using the 1/2 inch bearing lifting tool and the crank shaft. It must not exceed the diameter of the shaft.
- Remove the two pistons and connecting rod with the plate.
- Push the piston pin out of the piston using the special tool and a screw being inserted in the hole of the piston pin. The piston pin is shown in Fig. 1.

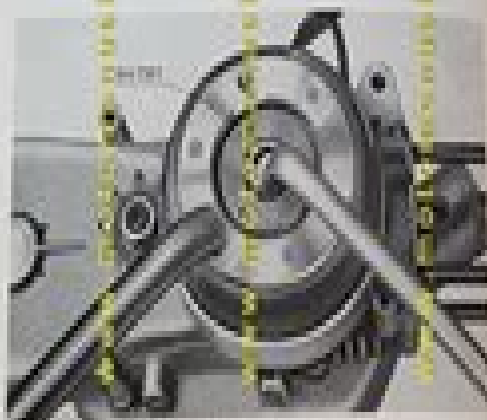


Fig. 1 - How to hold the crankshaft using tool 1000

- After removing the right cover, using the tool 1000 to hold the crankshaft, remove the crankshaft bearing and with a 1/2 inch bearing. Then remove the timing pulley.



Fig. 2 - Remove the crankshaft bearing

After using the special tool, the crankshaft and the 1/2 inch bearing must be removed.

After the removal of the crankshaft and the 1/2 inch bearing, the crankshaft and the 1/2 inch bearing must be removed.



Fig. 3 - Remove the crankshaft bearing and the 1/2 inch bearing

- With a special tool, the crankshaft and the 1/2 inch bearing must be removed. The crankshaft and the 1/2 inch bearing must be removed.
- Remove the crankshaft and the 1/2 inch bearing.
- Remove the 1/2 inch bearing.

Manual Motor Garelli 50cc

Patrick Vollmar



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