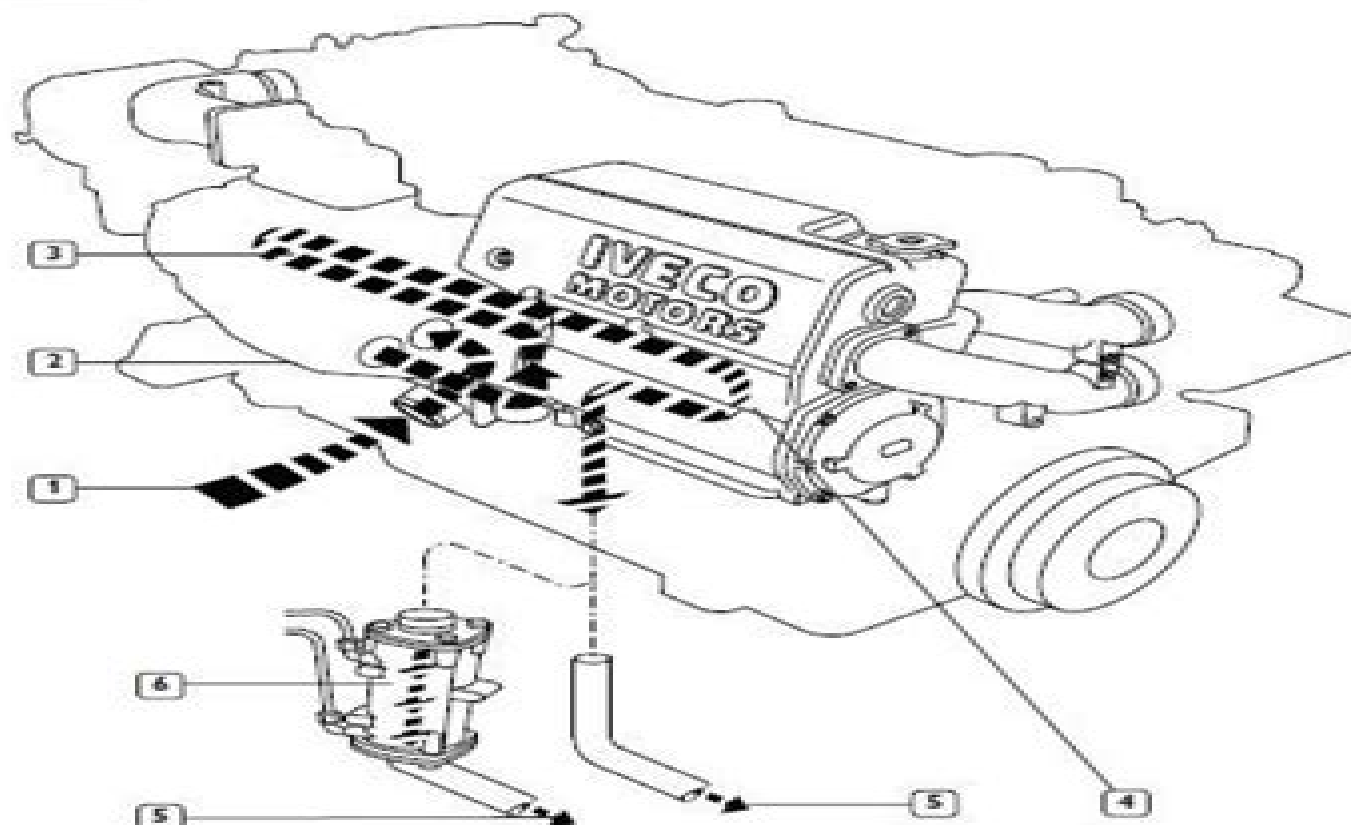


SEA WATER OPEN COOLING LOOP

Figure 16



C13, 1999, 2007

■ ■ ■ ■ ■ Sea water

1. Sea water suction - 2. Sea water pump - 3. Supercharger air heat exchanger (not present on the C13 ENS M33 engine) -
 4. Coolant (fresh water) heat exchanger - 5. Sea water outlet from heat exchangers for overboard discharge -
 6. Heat exchanger for gearbox oil (on request).

Description and operation

Sea water, drawn from under the keel and necessarily filtered, is drawn by the pump and sent to the supercharger air heat exchanger and from there to the water/water heat exchanger of the closed cooling loop; only after this will it flow through the heat exchanger for the gearbox oil, if one is provided.

The configuration of the discharge lines depends on the choice of a dry "chimney" exhaust, or a mixed one. The outlet pipe will carry the water directly to the overboard discharge or, if the water/exhaust gas mixer solution is adopted, a conduit will connect the outlet of the last heat exchanger with the mixer inflow junction pipe.

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Table of Contents Iveco Engine C13 M33 C13 M50 Repair Manual

1. Understanding the eBook Iveco Engine C13 M33 C13 M50 Repair Manual
 - The Rise of Digital Reading Iveco Engine C13 M33 C13 M50 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Iveco Engine C13 M33 C13 M50 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iveco Engine C13 M33 C13 M50 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iveco Engine C13 M33 C13 M50 Repair Manual
 - Personalized Recommendations
 - Iveco Engine C13 M33 C13 M50 Repair Manual User Reviews and Ratings
 - Iveco Engine C13 M33 C13 M50 Repair Manual and Bestseller Lists
5. Accessing Iveco Engine C13 M33 C13 M50 Repair Manual Free and Paid eBooks
 - Iveco Engine C13 M33 C13 M50 Repair Manual Public Domain eBooks
 - Iveco Engine C13 M33 C13 M50 Repair Manual eBook Subscription Services
 - Iveco Engine C13 M33 C13 M50 Repair Manual Budget-Friendly Options

6. Navigating Iveco Engine C13 M33 C13 M50 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Iveco Engine C13 M33 C13 M50 Repair Manual Compatibility with Devices
 - Iveco Engine C13 M33 C13 M50 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iveco Engine C13 M33 C13 M50 Repair Manual
 - Highlighting and Note-Taking Iveco Engine C13 M33 C13 M50 Repair Manual
 - Interactive Elements Iveco Engine C13 M33 C13 M50 Repair Manual
8. Staying Engaged with Iveco Engine C13 M33 C13 M50 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iveco Engine C13 M33 C13 M50 Repair Manual
9. Balancing eBooks and Physical Books Iveco Engine C13 M33 C13 M50 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iveco Engine C13 M33 C13 M50 Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Iveco Engine C13 M33 C13 M50 Repair Manual
 - Setting Reading Goals Iveco Engine C13 M33 C13 M50 Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Iveco Engine C13 M33 C13 M50 Repair Manual
 - Fact-Checking eBook Content of Iveco Engine C13 M33 C13 M50 Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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