

Choose the correct answer.

1. The main function of flywheels in a forging hearth is _____ Marks : 3
- A. to send cooling water
B. for sending forced air to burn fuel
C. to establish initial firing
D. to monitor temperature

2. Anvil used in a forge shop is mainly to carry out _____ Marks : 3
- A. forging the work piece
B. bending, drawing, upsetting and holding stock
C. for leveling the component
D. shearing operation

3. Heating temperature for high carbon steel in a forging operation should be _____ Marks : 3
- A. 1000°C
B. 1200°C
C. 1100°C
D. 950°C

4. The best fuel for a forge is _____ Marks : 3
- A. peat
B. charcoal
C. steam coal with low sulphur
D. coke

5. When the steel is heated in a forge its colour changes. From brown to white. What will be the colour when the temperature of steel is 1000°C? Marks : 3
- A. yellowish white
B. bright cherry red
C. red
D. dull brown

6. In forging operations, of mild steel when heated to 700°C. Which of the following operation is suitable. Marks : 3
- A. forging
B. bending
C. finishing
D. punching

7. Which of the following forge tools are specifically used for bending round steel rods? Marks : 3
- A. vices/anvil edge
B. bending block
C. fork tools
D. bending link

8. Which of the following forging tool is used for necking, shouldering & grooving operations? Marks : 3
- A. bending block
B. set of fullers
C. bolster
D. anvil

9. The most commonly used holding device in a forge shop is _____ Marks : 3
- A. pin vice
B. bench vice
C. leg vice
D. pipe vice

1. खींचने वाले, वे स्तर का गुण यह है _____ Marks : 3
- A. ठंडा गुण प्रदान करता है
B. गर्म स्तर पर खींचने का प्रदान करता है
C. तापमान समायोजन की सुविधा प्रदान करता है
D. तापमान की निगरानी करता है

2. आनल का उपयोग forge shop में मुख्य रूप से निम्नलिखित में से _____ Marks : 3
- A. कार्य करने के लिए खींचने के लिए
B. खींचने, खींचने, खींचने और खींचने के लिए
C. खींचने के लिए खींचने के लिए
D. खींचने के लिए

3. खींचने के लिए तापमान को 1000°C पर गर्म करने के लिए तापमान _____ Marks : 3
- A. 1000°C
B. 1200°C
C. 1100°C
D. 950°C

4. खींचने के लिए सबसे अच्छा ईंधन है _____ Marks : 3
- A. पीट
B. कोयला
C. वाष्प कोयला कम sulphur
D. कोयला

5. जब स्टील को forge में गर्म किया जाता है तो इसका रंग बदलता है। 1000°C पर स्टील का रंग क्या होगा? Marks : 3
- A. पीले-सफेद
B. चमकीले लाल
C. लाल
D. धुंधला

6. खींचने के लिए तापमान 700°C पर गर्म करने के लिए तापमान _____ Marks : 3
- A. खींचने
B. खींचने
C. खींचने
D. खींचने

7. निम्नलिखित में से खींचने के लिए विशेष रूप से उपयोग किए जाने वाले औजारों में से _____ Marks : 3
- A. खींचने/खींचने ब्लॉक
B. खींचने ब्लॉक
C. खींचने ब्लॉक
D. खींचने ब्लॉक

8. निम्नलिखित में से खींचने के लिए उपयोग किए जाने वाले औजारों में से _____ Marks : 3
- A. खींचने ब्लॉक
B. खींचने ब्लॉक
C. खींचने ब्लॉक
D. खींचने ब्लॉक

9. खींचने के लिए सबसे अधिक उपयोग किए जाने वाले उपकरण _____ Marks : 3
- A. खींचने ब्लॉक
B. खींचने ब्लॉक
C. खींचने ब्लॉक
D. खींचने ब्लॉक

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Table of Contents Iti Trade Objective Question Paper Computer

1. Understanding the eBook Iti Trade Objective Question Paper Computer
 - The Rise of Digital Reading Iti Trade Objective Question Paper Computer
 - Advantages of eBooks Over Traditional Books
2. Identifying Iti Trade Objective Question Paper Computer
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iti Trade Objective Question Paper Computer
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iti Trade Objective Question Paper Computer
 - Personalized Recommendations
 - Iti Trade Objective Question Paper Computer User Reviews and Ratings
 - Iti Trade Objective Question Paper Computer and Bestseller Lists
5. Accessing Iti Trade Objective Question Paper Computer Free and Paid eBooks
 - Iti Trade Objective Question Paper Computer Public Domain eBooks
 - Iti Trade Objective Question Paper Computer eBook Subscription Services
 - Iti Trade Objective Question Paper Computer Budget-Friendly Options

6. Navigating Iti Trade Objective Question Paper Computer eBook Formats
 - ePub, PDF, MOBI, and More
 - Iti Trade Objective Question Paper Computer Compatibility with Devices
 - Iti Trade Objective Question Paper Computer Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iti Trade Objective Question Paper Computer
 - Highlighting and Note-Taking Iti Trade Objective Question Paper Computer
 - Interactive Elements Iti Trade Objective Question Paper Computer
8. Staying Engaged with Iti Trade Objective Question Paper Computer
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iti Trade Objective Question Paper Computer
9. Balancing eBooks and Physical Books Iti Trade Objective Question Paper Computer
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iti Trade Objective Question Paper Computer
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Iti Trade Objective Question Paper Computer
 - Setting Reading Goals Iti Trade Objective Question Paper Computer
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Iti Trade Objective Question Paper Computer
 - Fact-Checking eBook Content of Iti Trade Objective Question Paper Computer
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
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