33   Marks : 3

What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many direction?

A   plate and channel jig

B   sandwich jig

C   trunion jig

D   box jig

34   Marks : 3

A component has be bore and holes are to be drilled radially the type of jig suitable for drilling above component is _____

A   solid jig

B   table jig

C   post jig

D   latch jig

35   Marks : 3

A component is in the form of a rectangluar Block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is _____

A   Latch jig

B   plate jig

C   box jig

D   sandwich jig

36   Marks : 3

A centre lathe with a copying attachment is suitable for _____

A   mass production of threaded component

B   mass production of form turned component

C   production of tapered component

D   for rough plain turning

37   Marks:3

Which is the best method of taper turning of a Short steep taper both externally and internally?

A   simultaneous feed method

B   tail stock off set

C   compound rest

D   formed tool

38   Marks : 3

A lengthy component is to be taper turned through small angles the best method shall be _____

A   tracing method

B   compound rest

C   taper turning attachment

D   by manual feeding

33   अंक : 3

किस प्रकार का ड्रिलिंग जिग्स एक बड़े अजीब से आकार के जॉब को जो कई दिशाओं में ड्रिल करने के लिए?

A   प्लेट और चैनल जिग

B   सैंडविच जिग

C   ट्रूनियन जिग

D   बक्स जिग

34   अंक : 3

घटक को बोर करना है और छेद को रेडियल ड्रिल करना है अतएव जिग का घटक के ड्रिलिंग के लिए उपयुक्त जिग जिग है _____

A   सॉलिड जिग

B   टेबल जिग

C   पोस्ट जिग

D   लैच जिग

35   अंक : 3

एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के ऊपरी सिरों पर उत्पादन के लिए अन्य घटक है तथा साइड पर जिग करनी है । जिग का उपयुक्त प्रकार है _____

A   लैच जिग

B   प्लेट जिग

C   बक्स जिग

D   सैंडविच जिग

36   अंक : 3

कॉपी अटैचमेंट के साथ सेन्टर लेथ इसके लिए उपयुक्त है _____

A   थ्रेड कम्पोनेंट का बड़े पैमाने पर उत्पादन के लिए

B   फॉर्म टर्न घटक का बड़े पैमाने पर उत्पादन के लिए

C   टेपर्ड घटक का उत्पादन

D   एक प्लेन टर्निंग के लिए

37   अंक:3

कौन सी शॉर्ट स्टीप टेपर के बाहरी टेपर दोनों बाहरी और आन्तरिक की सर्वोत्तम विधि का है ?

A   साइमल्टेनियस फीड विधि

B   टेल स्टाक ऑफ सेट

C   कम्पाउंड रेस्ट

D   फॉर्म्ड टूल

38   अंक : 3

एक लंबे घटक को थोड़े कोण के माध्यम से टेपर्ड टर्न करना है जो उत्तम विधि होगी _____

A   ट्रेसिंग विधि

B   कम्पाउंड रेस्ट

C   टेपर टर्निंग अटैचमेंट

D   मैनुअल फीडिंग के द्वारा

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JA Banks

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