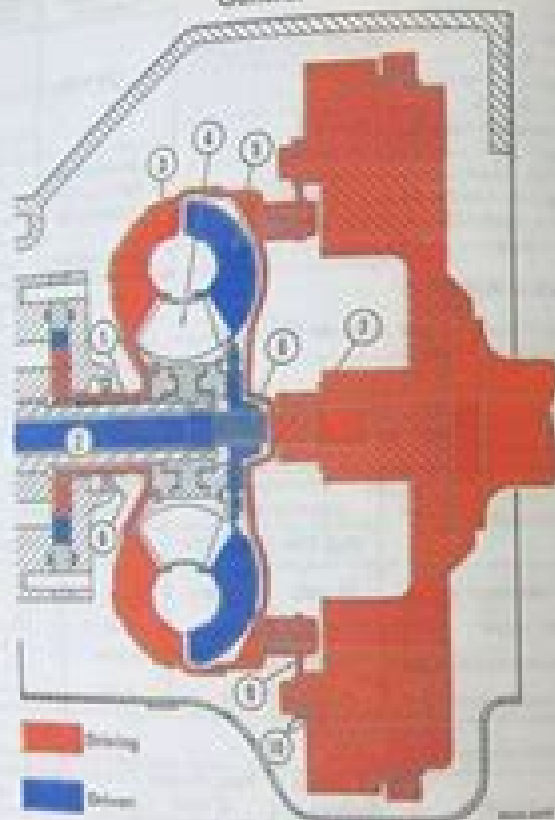


TORQUE CONVERTER

General



Power Flow

- | | |
|---------------------------|--------------------------|
| 1. Charge pump drive tube | 6. Reverse drive shaft |
| 2. Stator support tube | 7. Converter pilot shaft |
| 3. Impeller | 8. Charge pump seal |
| 4. Turbine | 9. Flex plate |
| 5. Stator | 10. Converter housing |

Power Flow

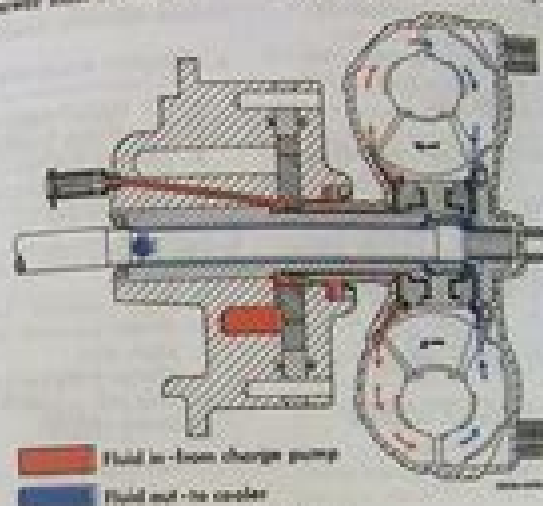
The torque converter multiplies engine torque substantially as track load is increased, allowing the engine to operate

continuously at its most efficient speed.

The converter consists basically of an **IMPELLER**, a **TURBINE**, and a **STATOR** enclosed in a housing filled with fluid.

The **IMPELLER** turns with the engine, forcing fluid at high velocity against the turbine blades. The **TURBINE**, forced to turn, passes the power shaft converter

drive shaft to which it is attached. The **STATOR**, which is stationary, receives fluid from the turbine, and redirects it to the impeller where the cycle is repeated.



Fluid Flow

Fluid Flow

A portion of the reverse charge pump flow is circulated through the converter to apply pressure for cooling. Fluid enters the converter between the stator support tube and the charge pump drive tube at the impeller, and leaves the converter from the turbine between the reverse drive shaft and the stator support tube. Oil leaving the converter is circulated through the transmission cooler, and back to the reverse housing.

When track load is light, turbine speed approaches impeller speed. Torque multiplication is negligible and very little power is lost in the form of heat.

As track load increases the torque requirement, the converter multiplies engine torque with a corresponding speed decrease, and power loss in the form of heat.

Torque multiplication increases to a maximum of 2 to 1 as the turbine slows to a stop. When the converter is "stalled", all available engine horse power is converted to heat.

Fluid circulation through the converter to the oil cooler by the charge pump maintains converter temperature at a safe level during normal operation. A transmission temperature gauge is provided on the instrument panel to allow the operator to visually check converter temperature.

If the torque converter is over-loaded for extended periods of time, it will over-heat. Operation at temperatures above 250 degrees Fahrenheit will permanently damage the torque converter, and can cause seal and bushing failure in the charge pump.

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Michael Rajnik



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Table of Contents International 500 Series C Dozer Service Manual

1. Understanding the eBook International 500 Series C Dozer Service Manual
 - The Rise of Digital Reading International 500 Series C Dozer Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying International 500 Series C Dozer Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an International 500 Series C Dozer Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from International 500 Series C Dozer Service Manual

- Personalized Recommendations
- International 500 Series C Dozer Service Manual User Reviews and Ratings
- International 500 Series C Dozer Service Manual and Bestseller Lists
- 5. Accessing International 500 Series C Dozer Service Manual Free and Paid eBooks
 - International 500 Series C Dozer Service Manual Public Domain eBooks
 - International 500 Series C Dozer Service Manual eBook Subscription Services
 - International 500 Series C Dozer Service Manual Budget-Friendly Options
- 6. Navigating International 500 Series C Dozer Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - International 500 Series C Dozer Service Manual Compatibility with Devices
 - International 500 Series C Dozer Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of International 500 Series C Dozer Service Manual
 - Highlighting and Note-Taking International 500 Series C Dozer Service Manual
 - Interactive Elements International 500 Series C Dozer Service Manual
- 8. Staying Engaged with International 500 Series C Dozer Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers International 500 Series C Dozer Service Manual
- 9. Balancing eBooks and Physical Books International 500 Series C Dozer Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection International 500 Series C Dozer Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine International 500 Series C Dozer Service Manual
 - Setting Reading Goals International 500 Series C Dozer Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of International 500 Series C Dozer Service Manual

- Fact-Checking eBook Content of International 500 Series C Dozer Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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