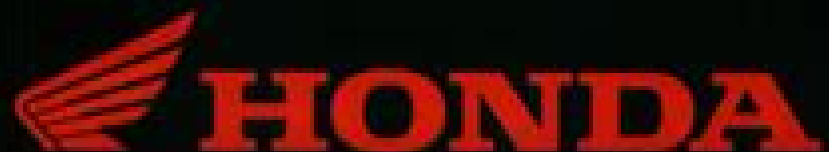


2000-2003



SERVICE MANUAL

XR50R

CYLINDER COMPRESSION

Warm up the engine to normal operating temperature.
Stop the engine and remove the spark plug (page 3-6).

Install a compression gauge.
Shift the transmission to neutral and open the choke lever (OFF).
Open the throttle all the way and crank the engine with the kickstarter until the gauge reading stops rising.

COMPRESSION PRESSURE:
801 – 1,177 kPa (70.0 – 112.8 kg/cm²), 142 – 171 psi at 1,000 rpm.

CYLINDER HEAD/VALVES



CAMSHAFT REMOVAL

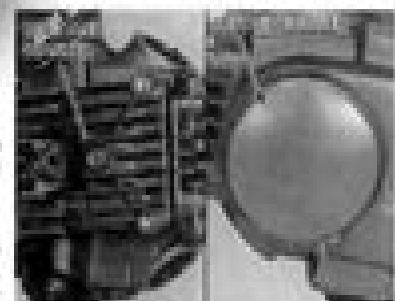
Open the engine oil (page 3-6).
Remove the following:
– valve adjuster hole cap (page 3-7)
– left crankcase cover (page 10-2)
– timing belt, tensioner spring and tensioner push rod to loosen the cam chain tensioner (page 10-4)

Disconnect the spark plug cap.
Loosen the cylinder head side cover 8 mm bolt.
Tap the head of the 8 mm bolt and release the cylinder head left side cover from the cylinder head.
Remove the 8 mm bolt, timing washer and cylinder head left side cover.

Turn the crankshaft counterclockwise, and align the "0" mark on the cam sprocket with the index notch on the cylinder head.

Secure the cam chain with a piece of wire to prevent it from falling into the cylinder.

Remove the bolts, cam sprocket and dowel pin.



Honda Xr50r Service Manual Repair 2000 2003 Xr50

Julia Schneider



Honda Xr50r Service Manual Repair 2000 2003 Xr50:

Honda XR50R, CRF50F, XR70R and CRF70F, 2000-2016 Clymer Repair Manual Clymer Publications, 2020-02-25 With the help of the Clymer Honda XR50R CRF50F XR70R and CRF70F 2000 2016 Repair Manual in your toolbox you will be able to maintain service and repair your Honda motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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