

SHIFT *STL-H05-MDKA-L*

TECHNOLOGY PRODUCTS

A DIVISION OF SUPERIOR TRANSMISSION PARTS, INC.

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TransLab
ENGINEERED
When its TransLab Engineered... It's a **SUPERIOR Kit****START HERE → Drill****ATTENTION TECHNICIAN!**

Stamped parts usually have a rounded edge on one side as a result of the manufacture process.

ROUNDED EDGE

SQUARE EDGE



PLUG SHOULD BE FLUSH ON PR BODY SIDE!
The picture shows BOTTOM (main VB) SIDE VIEW of the plate. Lay it as shown on a hard flat surface. Insert plug in hole (rounded edge up) and give it a couple solid smacks with a small hammer to spread it tight, completely filling the hole.
IF THE PLUG STICKS OUT A BIT ON THE PR BODY SIDE, FILE IT FLUSH TO AVOID INTERFERENCE WITH THE CASTING!

INSTALL NEW ALUM PLUG IN HOLE AND DRILL TWO HOLES WITH .062" BIT SUPPLIED

AFTER INSTALL make two deep dimples (guide holes for the drill bit) with a center punch and small hammer. This also makes the plug tighter in the plate and work hardens the material. Carefully drill two holes with the .062" bit supplied. Do not push hard. Allow the bit to cut it's way through. File plug flush on both sides.

This Fix Is For Hot Reverse To Drive Delay Or Double Bump Engage



LOCKUP TIMING VALVE

ATTENTION BUILDER

The manual detent lever on many later models is mounted very close to CPC valve B. Grind off the nub on the end of the plug before install to prevent interference during assembly.



Install New Purple Spring



CPC Valve A

LOCKUP TIMING VALVE

Install New Purple Spring

CPC Valve C

!! CAUTION !!

Remove, clean, and inspect REVERSE CPC valve and bore to avoid reverse engagement issues. A BenchBuddy™ can be used to remove imbedded particles.

Install New Purple Spring

CPC Valve B



REVERSE Control Valve

Mdka Transmission Manual

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