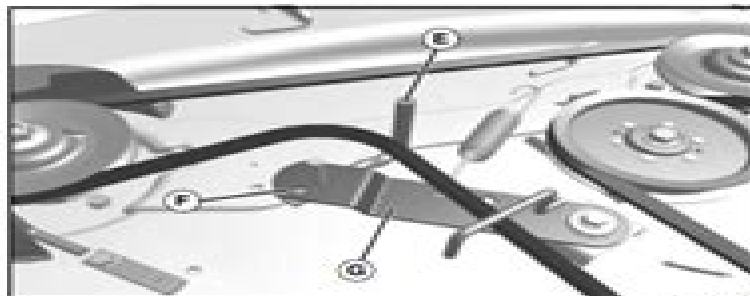MX37893

- Loosen bolt (C) on belt guide.
- Loosen hardware on two sheaves (D), and remove belt from all sheaves.

5. Inspect belt for wear or damage; replace as necessary.

6. Clean top surface of mower deck and sheaves.

7. Install belt on mower deck as shown.

8. Install and tighten bolt (C) on belt guide.

MX35099

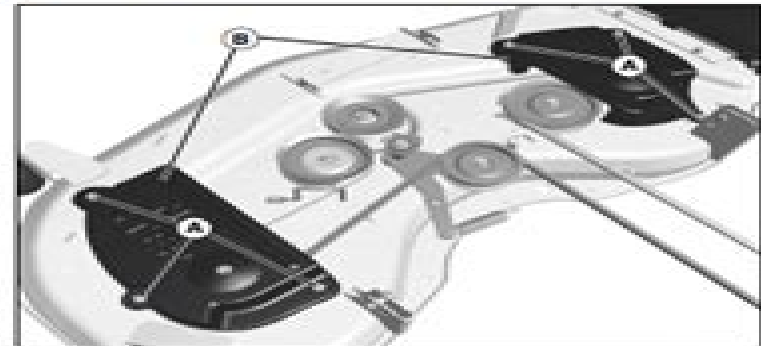**Picture Note: Shown without sheave for clarity only.**

9. Make sure belt guide (E) is indexed properly into hole (F) on tension arm (G).

10. Tighten sheave hardware to 47 N•m (35 lb-ft).

11. Make sure belt is properly seated on all sheaves, and install belt shield.

12. Install mower deck.

Replacing Mower Drive Belt (48 and 54 inch Mowers)

1. Park machine safely. (See Parking Safely in SAFETY section.)

2. Allow engine and muffler to cool completely.
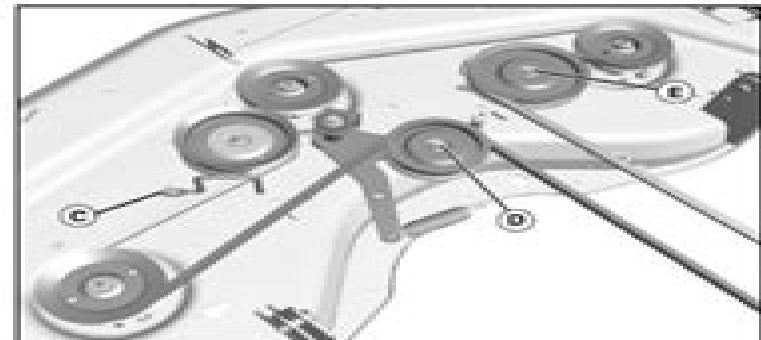
3. Remove mower deck.

4. Remove drive belt:

CAUTION: Avoid injury! Components are installed under spring tension. Wear eye protection and use proper tools when installing and removing components with spring tension.

MX37894

Picture Note: 48 inch mower deck shown.

- Remove six bolts (A) and left and right belt covers (B).

MX37895

- Loosen bolt (C) on belt guide.
- Loosen nut (D) and bolt (E) on sheaves, and remove belt from all sheaves.

5. Inspect belt for wear or damage; replace as necessary.

6. Clean top surface of mower deck and sheaves.

7. Install belt on mower deck as shown.

8. Install and tighten bolt (C) on belt guide.

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