

Connecting The Machine



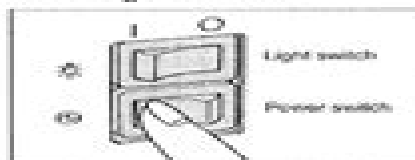
Push speed controller plug into receptable at the right end of the machine.



Plug power cord into electric outlet.

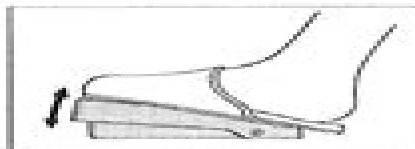
Running The Machine

Power/light switch



- When the "I" side of the power switch is pressed the machine will be turned on.
- When the "O" side of the power switch is pressed the machine will be turned off.

Note: The power switch must be on before the light switch will operate.



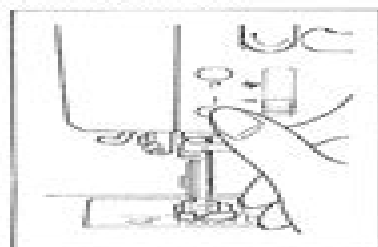
To run the machine depress the foot-operated speed controller. The harder you press, the faster the machine will sew.

To stop the machine, remove your foot from the controller.

Running the machine without foot control

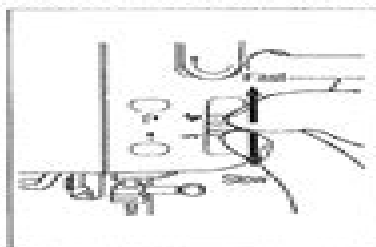
The foot control must be unplugged for the start/stop switch and sewing speed setting lever to operate as described.

Start/stop switch



One press on the switch starts the sewing machine, and another press on the switch stops the sewing machine.

Sewing speed setting lever



Use this sliding lever to set the desired sewing speed.

- Note:**
- #1. When the foot control is plugged in, the start/stop switch can only be used to stop the machine.
 - #2. When the foot control is plugged in, the sewing speed setting lever will not operate.

Manual For Quantum XI 15

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