

Fig. 93—Exploded view of single plate clutch assembly used on some models.

1. Clutch disc
2. Pressure plate cap
3. Release lever
4. Fork
5. Case
6. Release bearing
7. Return spring
8. Spacer
9. U-ring
10. Clutch shaft

Dual Plate Clutch

66. An exploded view of dual plate clutch assembly used on some models is shown in Fig. 94. Before removing clutch assembly from flywheel, scribe match marks across clutch assembly and flywheel. Clutch assembly is dynamically balanced and should be reassembled in its original position.

To disassemble clutch, use a press or mount clutch on clutch tool (Code No. 07916-90050) to depress clutch cover and relieve spring tension on release levers. Remove release lever pivot pins, then separate clutch components.

Inspect all parts for excessive wear or other damage. Backlash between clutch

discs and transmission shaft splines should not exceed 2.0 mm (0.080 inch). Depth from clutch disc surface to top of rivet should not be less than 0.3 mm (0.012 inch). Renew clutch discs if warped, burned or oil soaked. Renew pressure plates if not flat within 0.2 mm (0.008 inch). Inspect release bearing for wear or roughness when turned and renew as necessary.

To reassemble clutch, mount clutch components on clutch alignment tool (Code No. 07916-90050) making certain match marks made prior to disassembly are aligned. Measure clearance between top of adjusting bolts (Fig. 95) and pto pressure plate with a feeler gage. Turn adjusting bolts as needed to obtain

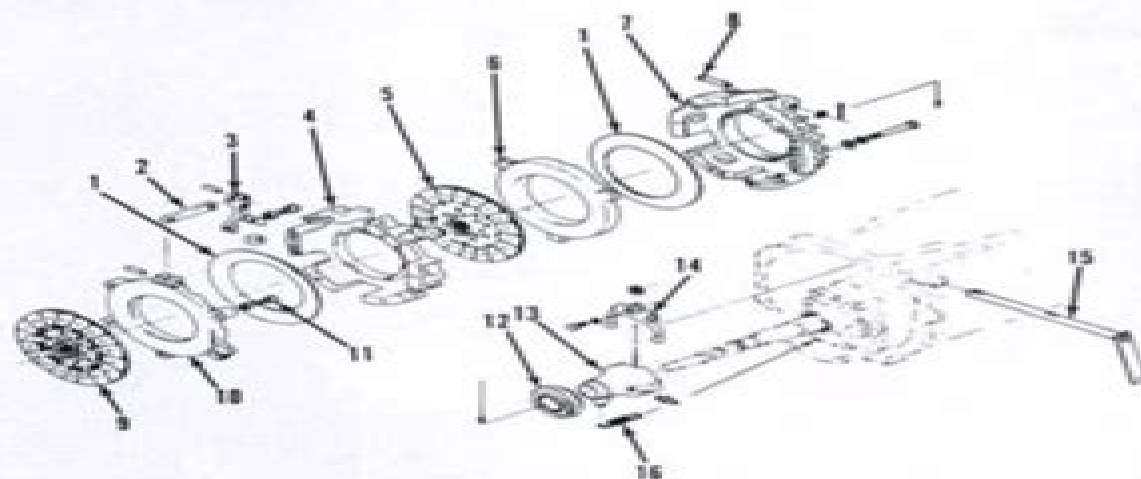


Fig. 94—Exploded view of dual plate clutch assembly used on some models.

1. Diaphragm spring
2. Release rod
3. Release lever
4. Front cover
5. Pto clutch disc
6. Pto pressure plate

7. Rear cover
8. Pin
9. Traction clutch disc
10. Traction pressure plate

11. Adjusting bolt
12. Release bearing
13. Hub
14. Fork
15. Clutch shaft
16. Return spring

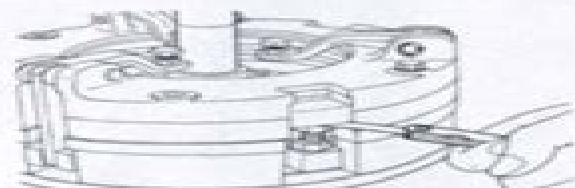


Fig. 95—Clearance between top of adjusting screw and pto pressure plate should be 1.0 mm (0.039 inch).

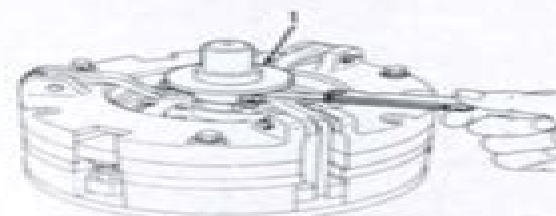


Fig. 96—Clearance between gage block (1) and release lever adjusting screws should be 0.3 mm (0.012 inch).

recommended clearance of 1.0 mm (0.039 inch). Position gage block (1 - Fig. 96) onto clutch assembly tool. Adjust release lever bolts to obtain clearance of 0.3 mm (0.012 inch) between top of bolt and gage block.

Use clutch centering tool to align clutch discs and support clutch when reinstalling unit on flywheel. Tighten clutch mounting cap screws to a torque of 24-28 N·m (18-20 ft.-lbs.).

TRANSMISSION (Models L185-L245- L285-L295-L305- L345)

67. A four-speed sliding gear main transmission unit is combined with a high-low range transmission to provide eight forward speeds and two reverse speeds.

SHIFTER RAILS AND FORKS

Models L185-L245-L285-L295

68. R&R AND OVERHAUL. Shift rails, forks and associated parts are shown in Fig. 97. Models L185, L245 and L295 are equipped with three speed

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Ensheng Dong



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