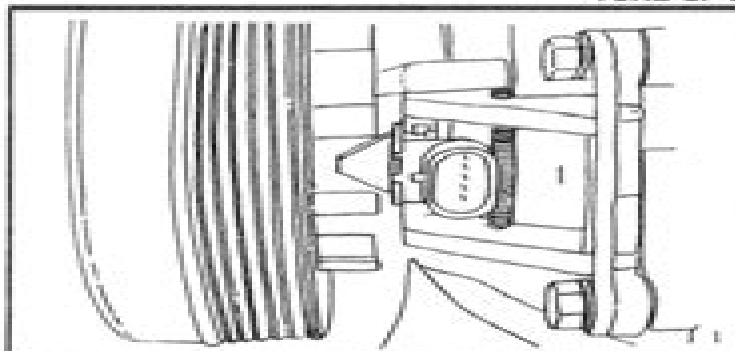


**Install**

1. Connect the crankshaft sensor assembly onto front cover dowel pin and install, but do not fully tighten attaching studs.
2. Loosen sensor bracket bolt to allow sensor to move in mounting bracket.
3. Install sensor, it may require a sensor adjusting tool to help achieve the correct air gap. Tighten sensor bracket to front cover attaching studs to specification.
- Sensor Bracket front Cover Studs:** 25 - 35 Nm.
4. Move sensor in or out so that vanes are in the correct position with sufficient air gap, fit wiring connector. Tighten sensor clamping bolt to specification.
- Sensor Bolt:** 3 - 5 Nm
5. Check that the sensor and vanes do not make any contact, if contact is made because of damage to any component, replace that component.
6. Install drive belt and earth cable, test drive vehicle.

V8 IGNITION**TIMING ADJUSTMENT****IMPORTANT**

The initial timing adjustment of the distributor must be correct for the ECM to give the correct adjustment to the ignition timing while the engine is running.

INITIAL TIMING

1. With the engine idling at normal operating temperature, earth the ALDL test terminal.
2. Check the timing with timing light to ensure that the timing is at specified timing setting.
- Specified Timing:** 10 degrees BTDC
3. If timing is not correct, loosen the distributor bolt to adjust. Turn distributor to achieve specified timing.
4. Tighten the distributor bolt and recheck timing.
5. Remove the earth wire connected to ALDL terminal.

CHECK EST IGNITION TIMING

Electronic Spark Timing (EST) spark advance is adjusted by the ECM (electronic control module) to 10

degrees. To carry out this test the ECM must be in diagnostic mode, that is the test terminal on the ALDL earthed. If the engine is operating at approximately 1750

ECM (electronic control module)

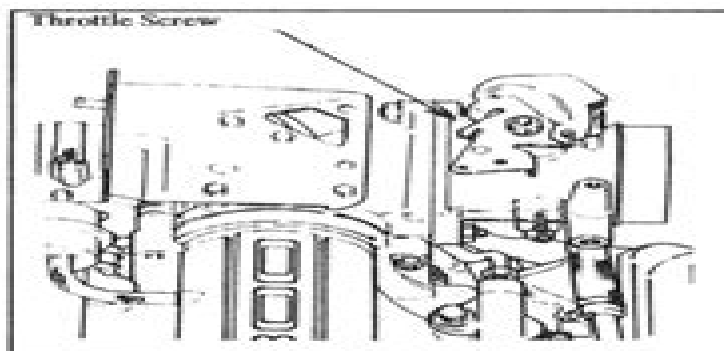
Located behind left side front kick panel

**Assembly Line Diagnostic Link (ALDL)**

ALDL diagnostic "test" terminal - White and Black wire
RPM and the ALDL terminal is earthed the RPM should decrease.

THROTTLE ADJUSTMENTS**Throttle Stop Screw**

The throttle stop screw should never be adjusted under normal conditions, only adjust if damaged due to an accident, changing over of throttle plate assembly or diagnostic code procedure.



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Holden Commodore, Calais, Statesman and Caprice VR Series ,1993 *Australian National Bibliography* ,1995-09

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