

MILLING- INTRODUCTION:

Milling is the machine operation in which the removal of metal from the work piece takes place due to a rotating cutting tool (cutter) when the work is fed past it. The cutter has multiple cutting edges and rotates at a very fast rate. The rotating cutting tool known as the "Milling Cutter" is a multiple point tool having the shape of a solid revolution with cutting teeth arranged either on the periphery or on end or on both. The revolving cutter is held on a spindle or arbor and the work piece is clamped or bolted on the machine table or may be in a vise or a three jaw chuck or an index head held or a rotary table etc. The milling process is employed for producing flat contoured or helical surfaces, for making helical grooves, to cut teeth and toothed gears.

WORKING PRINCIPLE OF MILLING:

Below figure illustrates the working principle employed in metal removing operation on a milling machine. The job or work piece is rigidly clamped on the table of the machine or in a chuck or an index head and revolving multitooth cutter is mounted either on a spindle or an arbor. The job is fed slowly past the cutter. The work can be fed in a vertical, longitudinal or cross direction. With the movement of the work piece, the cutter teeth remove metal from the job in the form of chips to produce the desired shape.

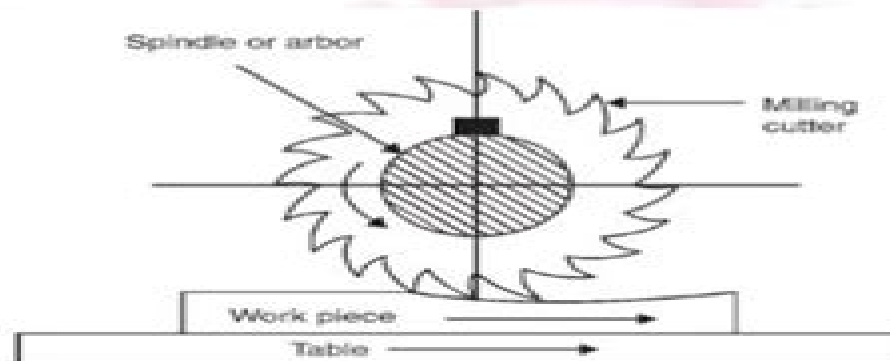


Fig.: Working Principle of Milling Machine

MILLING METHODS:

There are two distinct methods of milling classified as follows:

1. **Up-milling or conventional milling:** In the up-milling or conventional milling, the metal is removed in form of small chips by a cutter rotating against the direction of travel of the work piece.
2. **Down milling or climb milling:** Down milling is also known as climb milling. In this method, the metal is removed by a cutter rotating in the same direction of feed of the work piece.

Mechanical Engineering Practices Lab Manual

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Engineering Practices Lab Manual - 5Th E T Jeyapoovan Nadar, Engineering Practices Lab Manual covers all the basic engineering lab practices in the Civil Mechanical Electrical and Electronics areas The manual details the various tools to be used and exercises to be practiced in the application of engineering practices in each field *Engineering Practices Laboratory Manual* Suyambazhahan,2009-12 This book introduces various engineering practices in civil engineering mechanical engineering and electrical and electronics engineering to first year BE B Tech students It explains various engineering tools and equipment and their use in different fields of engineering This book helps students gain fundamental and practical knowledge in the following areas of engineering practices Plumbing and carpentry Arc and gas welding sheet metalwork and basic machining Smithy foundry machine assembly and fitting operations and Electrical and electronic components and equipment It includes a large number of figures and examples for easy understanding of operations of tools and equipment It provides sufficient exercises to help students gain hands on experience of engineering practices It offers viva questions with answers for practical examinations

Engineering Materials and Metallurgy Mr. R. Prem Kumar,Dr. G. Suganya B.E , M.E., Ph.D,Mr. Ganeshkumar. KV,Mr. P. Karthick,2025-09-05 Engineering Materials and Metallurgy is a comprehensive textbook that explores the fundamental principles processes and applications of materials science and metallurgy in engineering Carefully structured for students educators and professionals this book bridges the gap between theoretical concepts and practical applications making it a valuable resource for academic study as well as industrial practice The text begins with the constitution of alloys and phase diagrams building a foundation for understanding material structures and transformations It then moves into heat treatment processes ferrous and non ferrous alloys and non metallic materials such as polymers ceramics and composites The final section delves deeply into mechanical properties material testing and failure mechanisms like fatigue creep and fracture essential for design and analysis in real world engineering systems Each chapter is supported with illustrations classification charts process diagrams and case based examples ensuring clarity and retention of key concepts The book emphasizes both the scientific principles and their engineering implications highlighting applications in industries such as aerospace automotive construction and manufacturing Designed primarily for undergraduate students in Mechanical Metallurgical Production and Materials Engineering this book also serves as a ready reference for researchers practicing engineers and industry professionals By combining depth of coverage with accessibility it equips readers with the knowledge to select process and apply engineering materials effectively in modern technological contexts

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