

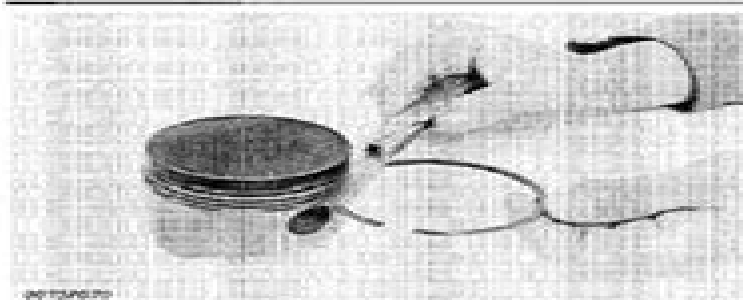
3 Checking Piston Ring Gaps

- 1) Put the piston ring in the cylinder.
- 2) Turn the piston upside down and push the ring into the cylinder with the piston head.
- 3) Insert a feeler gauge into the piston ring gap.
- 4) If the measurement exceeds the allowable limit, replace.

(Important)

- Measure the piston ring gap at the point of the minimum inside diameter of the cylinder liner.

		Reference value	Allowable limit
Top ring		0.25 to 0.40 mm 0.0098 to 0.0157 in.	1.25 mm 0.0492 in.
Second ring		0.20 to 0.40 mm 0.0079 to 0.0157 in.	1.25 mm 0.0492 in.
Oil ring	Z6500C-1	0.25 to 0.40 mm 0.0098 to 0.0157 in.	1.25 mm 0.0492 in.
	Z6600C-1	0.25 to 0.40 mm 0.0098 to 0.0157 in.	1.25 mm 0.0492 in.



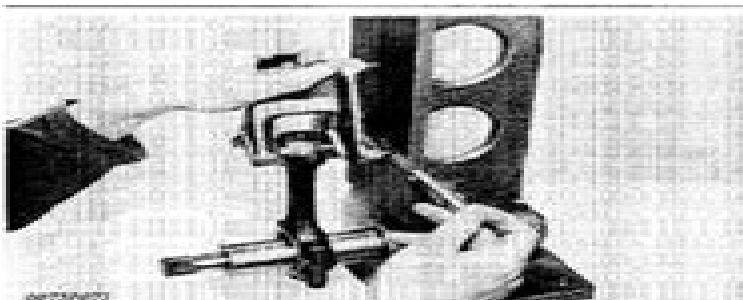
4 Checking Side Clearance of Ring in Groove

- 1) Remove the piston ring from the piston.
- 2) Place the ring in its groove as is shown at left, and measure the clearance.
- 3) If the measurement is not within the reference value, replace the ring.

(Note)

- As the top ring is a keystone type, it cannot be measured by this method.

Reference value	
Second ring	0.085 to 0.112 mm 0.0033 to 0.0044 in.
Oil ring	0.020 to 0.065 mm 0.0008 to 0.0022 in.



5 Checking Connecting Rod Alignment

- 1) Remove the connecting rod crank pin metal, and tighten the rod bolts.
- 2) Attach the connecting rod to a connecting rod aligner.
- 3) Place the gauge on the piston pin. Measure the gap between the pin of the gauge and the flat surface of the aligner.
- 4) If the measurement exceeds the allowable limit, replace.

(Important)

- Because the inside diameter of the connecting rod small end bushing is used as the basis for this check, check it is not worn beforehand.

Reference value	0.02 mm 0.0008 in.
Allowable limit	0.05 mm 0.0020 in.

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