

**Crankshaft**

1. Remove the main bearing case.

2. Remove the crankshaft.

(When reassembling)

- Match the numbering marks ("1", "2", "3", "4", "5") between main bearing case and crankcase set the casting mark "1" / "2" S.O.D" on the main bearing case facing towards the flywheel side.
- Set the thrust bearings (2), with the oil groove facing outside, into both side of the re-as main bearing case (1) and crankcase.
- Apply oil to the bearing case screws and tighten them to the specified torque.

Tightening torque	Main bearing case screw	100 to 140 N·m 10.0 to 15.0 kgf·m 100 to 150 ft·lb
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(1) Re-as Main Bearing Case

(2) Thrust Bearing

JIS-B-001-001

Kubota V3600 E3 V3800 Di T E3 Shop Manual

Minjie Lin



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