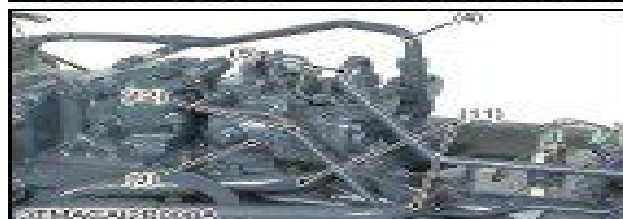
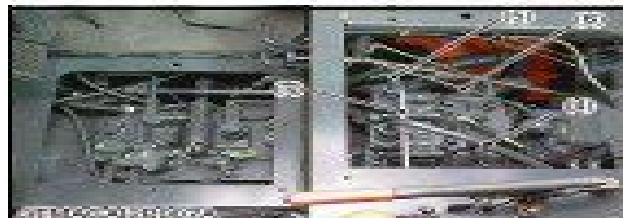
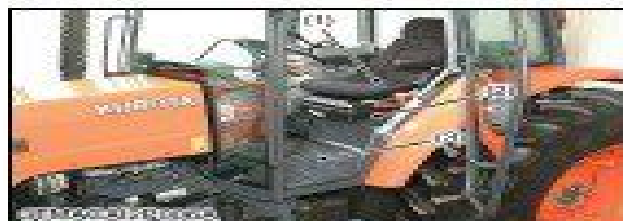


(3) Removing PTO Clutch Valve



Gear Pump and Pump Base Assembly

1. Remove the seat (1) and floor cover (2).
2. Remove the floor mat (3) and inspection plate under the floor mat.
3. Remove the delivery pipe 1 (4) and delivery pipe 2 (5).
4. Remove the lowering speed adjusting rod (6).
5. Disconnect the parking brake cable (7).
6. Disconnect the PTO clutch cable (8).
7. Disconnect the suction pipes (11).
8. Remove the pump base (9) with gear pump.

(When reassembling)

- Apply liquid gasket (Three Bond 1208C or equivalent) to joint face of transmission case and valve assembly.
- Replace the oil pipes (10) with new ones.
- Be sure to check the PTO clutch lever movement. (Refer to "[1] CHECKING AND ADJUSTING" in this section.)

Tightening torque	Delivery pipe 1 and 2 retaining nut	108 to 117 N·m 11.0 to 12.0 kgf·m 79.5 to 86.7 lbf·ft
	PTO pipe retaining nut	30 to 39 N·m 3.0 to 4.0 kgf·m 22 to 28 lbf·ft
	Pump base mounting nut	75 to 90 N·m 7.5 to 9.2 kgf·m 55 to 65 lbf·ft

(1) Seat

(2) Floor Cover

(3) Floor Mat

(4) Delivery Pipe 1

(5) Delivery Pipe 2

(6) Lowering Speed Adjusting Rod

(7) Parking Brake Cable

(8) PTO Clutch Cable

(9) Pump Base

(10) Oil Pipe

(11) Suction Pipe

(12) PTO Pipe

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1. Understanding the eBook Kubota Service Manual Cd
 - The Rise of Digital Reading Kubota Service Manual Cd
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Service Manual Cd
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Service Manual Cd
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Service Manual Cd
 - Personalized Recommendations
 - Kubota Service Manual Cd User Reviews and Ratings
 - Kubota Service Manual Cd and Bestseller Lists
5. Accessing Kubota Service Manual Cd Free and Paid eBooks
 - Kubota Service Manual Cd Public Domain eBooks
 - Kubota Service Manual Cd eBook Subscription Services
 - Kubota Service Manual Cd Budget-Friendly Options
6. Navigating Kubota Service Manual Cd eBook Formats

- ePub, PDF, MOBI, and More
- Kubota Service Manual Cd Compatibility with Devices
- Kubota Service Manual Cd Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Service Manual Cd
 - Highlighting and Note-Taking Kubota Service Manual Cd
 - Interactive Elements Kubota Service Manual Cd
- 8. Staying Engaged with Kubota Service Manual Cd
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Service Manual Cd
- 9. Balancing eBooks and Physical Books Kubota Service Manual Cd
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Service Manual Cd
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Service Manual Cd
 - Setting Reading Goals Kubota Service Manual Cd
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Service Manual Cd
 - Fact-Checking eBook Content of Kubota Service Manual Cd
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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