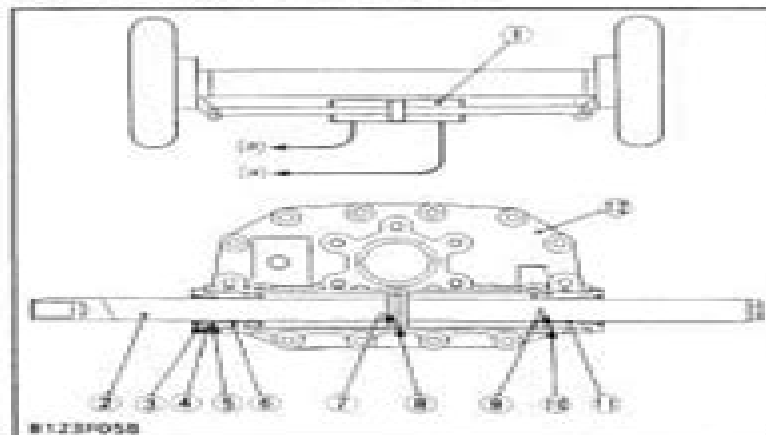


#### [4] STEERING CYLINDER



The steering cylinder (1) is single piston both rod double-acting type. This steering cylinder is installed on the pinion bearing case (12) and connected to tie rods. The tie rods connected to both knuckle arms guarantee equal steering movement to both front wheels.

The steering cylinder provides force in both directions. Depending upon direction the steering wheel is turned, pressure oil enters at one end of the cylinder to extend, or the other end to retract it. Thereby the front wheel of the tractor is turned.

- |                       |                          |
|-----------------------|--------------------------|
| (1) Steering Cylinder | (7) Seal Ring            |
| (2) Cylinder Rod      | (8) Seal Ring            |
| (3) Scraper           | (9) O-ring               |
| (4) Backup-Ring       | (10) Backup-Ring         |
| (5) Gasket            | (11) Bushing             |
| (6) End               | (12) Pinion Bearing Case |

(a) To steering controller

#### [5] OIL COOLER AND CHECK VALVE

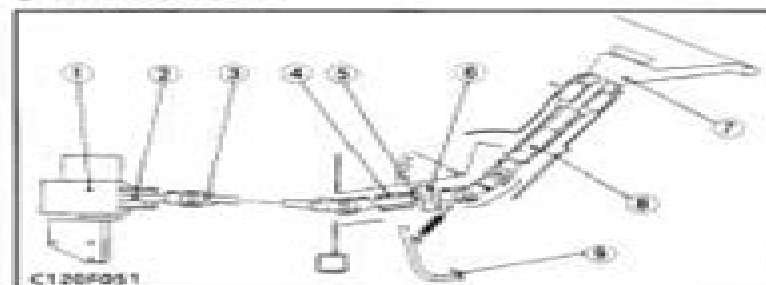


The check valve (1) is provided to keep the constant pressure for lubricating the shuttle clutch. The relieved oil is returned to the suction pipe through the check valve (1).

The oil cooler (2) is provided to cool excessive oil, flowed from EF port of the steering controller.

- |                 |                |
|-----------------|----------------|
| (1) Check Valve | (2) Oil Cooler |
|-----------------|----------------|

#### [6] LINKAGE



Though the steering controller (1) is mounted on top of the engine, the power steering oil pipe connections are concentrated on the front of the tractor.

By simply stepping on the adjustment pedal (9), the height of the tilt steering wheel is adjusted in 6 stages to complement the position of the seat that is adjustable either horizontally or vertically for optimum operating comfort. The angle can be adjusted while the adjustment pedal (9) is depressed.

The rotation of the steering wheel (7) is transmitted to the steering controller by the universal joints.

- |                            |                            |
|----------------------------|----------------------------|
| (1) Steering Controller    | (6) Steering Joint Shaft 5 |
| (2) Steering Joint Shaft 1 | (7) Steering Wheel         |
| (3) Steering Joint Shaft 2 | (8) Steering Shaft         |
| (4) Steering Column        | (9) Adjustment Pedal       |
| (5) Steering Joint Shaft 4 |                            |

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**JE Gale**



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