



Bearing Case Cover and Crankshaft

NOTE

- Before disassembling, check the side clearance of crankshaft. Also check it during reassembly.

- Remove the bearing case cover mounting screws.
- Remove the bearing case cover (3).
- Remove the bearing case screw 2 (5).
- Turn the crankshaft (6) to set the crank pin (7) of the third cylinder to the bottom dead center. Then draw out the crankshaft until the crank pin of the second cylinder comes to the center of the third cylinder.
- Turn the crankshaft by 2.09 rad. (120°) counterclockwise to set the crank pin (8) of the second cylinder to the bottom dead center. Draw out the crankshaft until the crank pin of the first cylinder comes to the center of the third cylinder.
- Repeat the above steps to draw out all the crankshafts.

(When reassembling)

IMPORTANT

- Install the crankshaft sub assembly, aligning the screw hole of main bearing case 2 (2) with the screw hole of cylinder block (1).
- Apply engine oil to the seat and thread of bearing case screw 2 (5) and tightening it.
- Fit the bearing case gasket and the bearing case cover gasket with correct directions (A).
- Apply liquid-type gasket (Three Bond 1215 or its equivalent) to both sides of a new bearing case cover gasket.
- Install the bearing case cover (3) to position the casting mark "1" (4) on it upward.
- Tighten the bearing case cover mounting screws with even force on the diagonal line.

Tightening torque	Bearing case cover mounting screw	9.8 to 11.3 N·m 1.00 to 1.15 kgf·m 7.2 to 8.3 ft-lbs
	Bearing case screw 2	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs

- (1) Cylinder Block
(2) Main Bearing Case 2
(3) Bearing Case Cover
(4) Top Mark "1"
(5) Bearing Case Screw 2

- (6) Crankshaft
(7) Crank Pin
(8) Crank Pin
(A) Up Side

Kubota D782 Manual

Jiyuan Zhang



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Operator's Manual Kubota Kabushiki Kaisha, **Kubota Shop Manual** Penton Staff,2000-05-24 Models L175 L210 L225 L225DT L260 Models B5100D B5100E B6100D B6100E B6100HST D B6100HST E B7100D B7100HST D B7100HST E Models L185 L235 L245 L275 L285 L295 L305 L345 L355 **Kubota Shop Manual** I & T Shop Service,1985 **Kubota Lawn Tractor. Model T1400, T1400H Workshop Manual** Kubota Tekkō Kabushiki Kaisha,198? Technical Manual Kubota (Firm).,197? Kubota Shop Manual No. K-1 ,1985 **Kubota Shop Manual No. K-3** ,1987 **Kubota Tiller Model AD70 Operator's Manual** Kubota, **Kubota Shop Manual** ,1986 **Kubota Lawn Tractor. Model T1400, T1400H Operator's Manual** Kubota Tekkō Kabushiki Kaisha,198? **Kubota Shop Manual** ,1987-01-01 *Kubota Shop Manual No. K-2* ,1986 Operator's Manual ,1988 International 634 Tractor Workshop Manual International Harvester Company,1970*

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