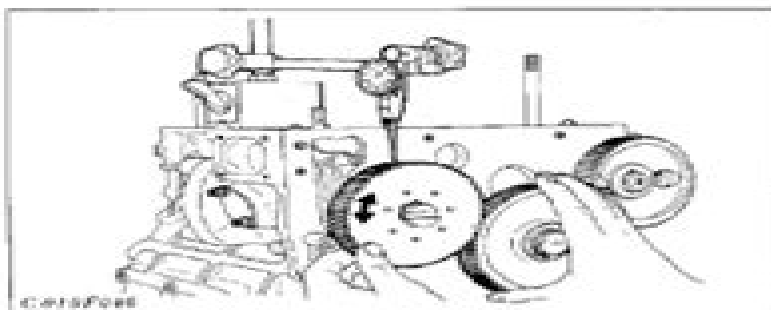


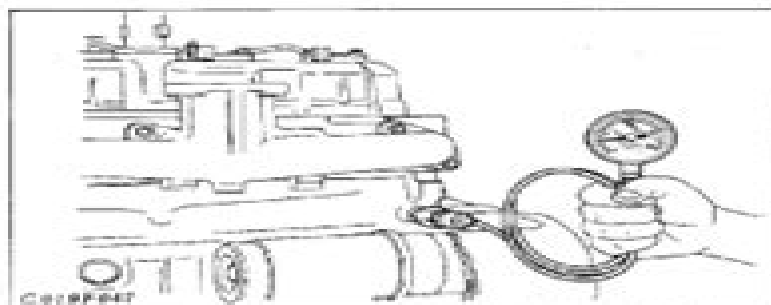


4 Checking Gear Backlash

- 1) Install a lever-type indicator between gear teeth.
- 2) Clamp one gear, rotate the other, and measure the backlash.
- 3) Replace if the measurement exceeds the allowable limit.

Reference value	0.042 to 0.115 mm 0.0017 to 0.0045 in.
Allowable limit	0.15 mm 0.0059 in.

LUBRICATION



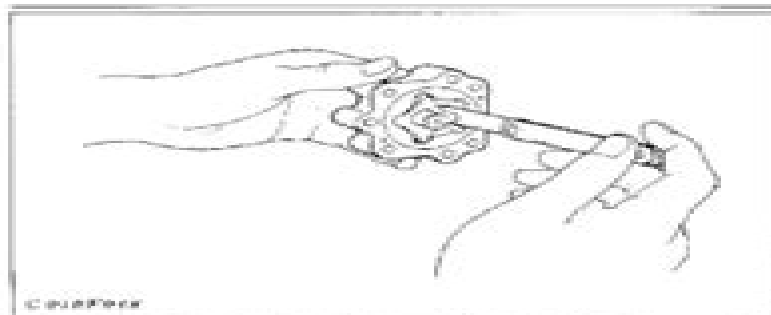
1 Testing Oil Pressure

- 1) Detach the oil switch and attach a pressure gauge.
- 2) Start the engine. Measure oil pressures both at idling and the rated speed running.
- 3) If the measurement is not within the reference range, check the oil pump, the oilways, the oil clearances and the pressure-regulating valve.

(Note for measuring)

- Supply the specified amount of genuine oil.
- Keep the oil filter from being clogged or torn.

	Reference value
At idling speed	Approx. 98.1 kPa, or more Approx. 1.0 kgf/cm ² or more Approx. 14.2 lb./sq.in. or more
At rated engine speed	294.2 to 441.3 kPa. 3.0 to 4.5 kgf/cm ² 43.7 to 64.0 lb./sq.in.



2 Oil Pump (Rotor Type) (1) Checking Rotor Lobe Clearance

- 1) Mate the projections of the inner and outer rotors. Insert a feeler gauge into the gap between the projections.
- 2) Replace if the measurement exceeds the allowable limit.

Model	Reference value	Allowable limit
D1102-S D1302-S D1402-S	0.10 to 0.15 mm 0.0039 to 0.0059 in.	0.20 mm 0.0079 in.
V1502-S V1702-S V1902-S	0.04 to 0.13 mm 0.0016 to 0.0051 in.	

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O and R Engines, Incorporated

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the text 'O and R Engines, Incorporated'.

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