

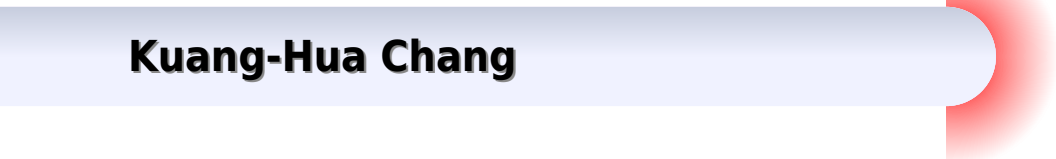
G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G78	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

G Code Reference Manual

Kuang-Hua Chang



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Table of Contents G Code Reference Manual

1. Understanding the eBook G Code Reference Manual
 - The Rise of Digital Reading G Code Reference Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying G Code Reference Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an G Code Reference Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from G Code Reference Manual
 - Personalized Recommendations
 - G Code Reference Manual User Reviews and Ratings
 - G Code Reference Manual and Bestseller Lists

5. Accessing G Code Reference Manual Free and Paid eBooks
 - G Code Reference Manual Public Domain eBooks
 - G Code Reference Manual eBook Subscription Services
 - G Code Reference Manual Budget-Friendly Options
6. Navigating G Code Reference Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - G Code Reference Manual Compatibility with Devices
 - G Code Reference Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of G Code Reference Manual
 - Highlighting and Note-Taking G Code Reference Manual
 - Interactive Elements G Code Reference Manual
8. Staying Engaged with G Code Reference Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers G Code Reference Manual
9. Balancing eBooks and Physical Books G Code Reference Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection G Code Reference Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine G Code Reference Manual
 - Setting Reading Goals G Code Reference Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of G Code Reference Manual
 - Fact-Checking eBook Content of G Code Reference Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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web the three musketeers with jung yong hwa lee jin wook dong kun yang jung hae in park dal hyan wishing to become a soldier becomes involved with the crown prince and his faithful warriors who called themselves the three musketeers in a joseon ruled by a weak king and in conflict with the quing dynasty

the three musketeers d artagnan wikipedia - Mar 27 2022

web plot d artagnan a young man from gascony is almost killed trying to stop a young woman from being kidnapped by a mysterious older woman and her henchmen he then travels to paris to join the musketeers of the guard d artagnan visits capitaine de tréville commander of the musketeers at its headquarters

the three musketeers wikipedia - Oct 14 2023

web chapter 1 les trois présents de m d artagnan père the three musketeers french les trois mousquetaires le tʁwa muskøtɛːʁ is a french historical adventure novel written in 1844 by french author alexandre dumas as with some of his other works he wrote it in collaboration with ghostwriter auguste maquet

the three musketeers rotten tomatoes - Jan 05 2023

web the king s musketeers athos matthew macfadyen porthos ray stevenson and aramis luke evans have been in a rut for a year since being betrayed by milady de winter milla jovovich in venice