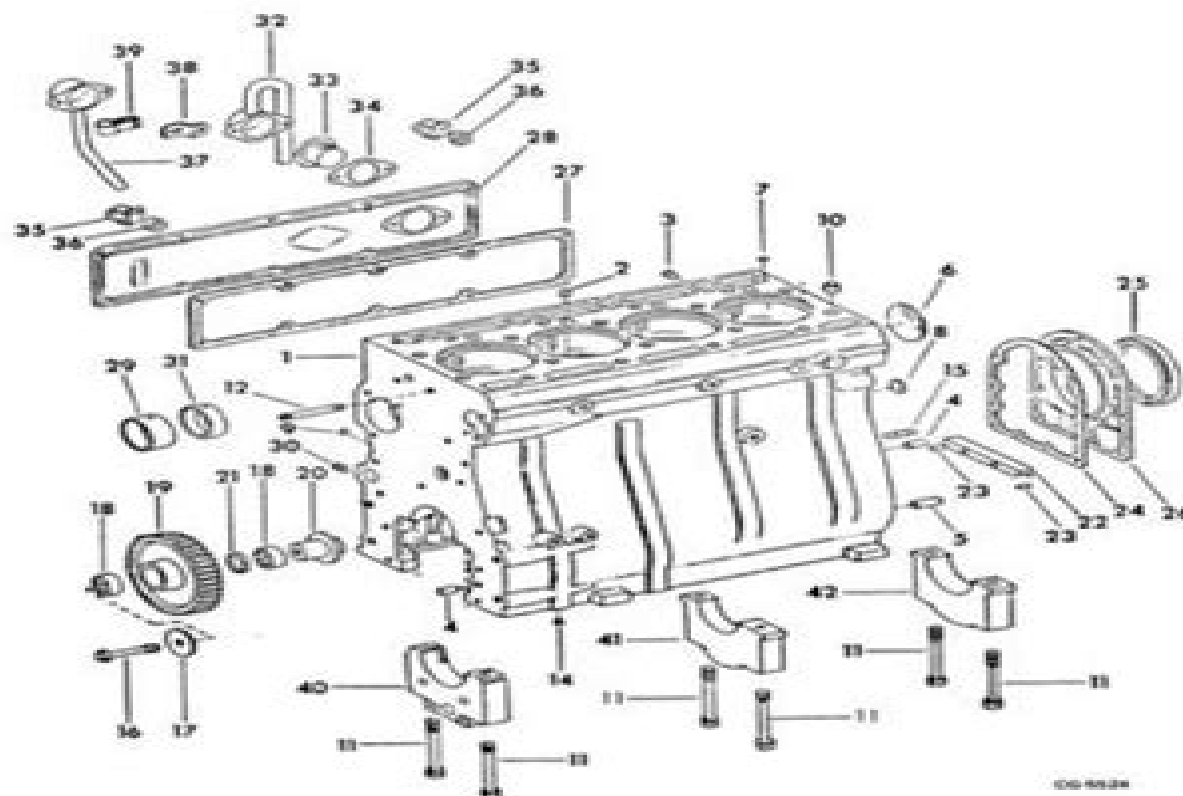


EPC-239-4

## CRANKCASE

| REF.<br>NO. | PART<br>NUMBER | DESCRIPTION | REF.<br>NO. | PART<br>NUMBER | DESCRIPTION |
|-------------|----------------|-------------|-------------|----------------|-------------|
|-------------|----------------|-------------|-------------|----------------|-------------|

## CRANKCASE AND RELATED PARTS



CG-5528

- 1 3 228 620 R11 CRANKCASE ASSY (W/3 work for 3 132 154 R11 or 3 055 611 R11)  
(Replaces 3 136 315 R21)  
(Consists of -
- |       |       |              |
|-------|-------|--------------|
| 1     | PLUG  | 103 883      |
| 4     | PLUG  | 3 144 520 R1 |
| 4     | Pin   | 141 242      |
| 3     | Pin   | 141 284      |
| 1     | PLUG  | 172 602      |
| 3     | COVER | 903 537 R1   |
| 3 1/4 | PLUG  | 3 136 004 R1 |
| 10    | SCREW | 3 138 885 R1 |
| 1     | PLUG  | 3 055 173 R1 |

20-990 R1

2 103 883

- |   |              |              |
|---|--------------|--------------|
| 1 | STUD         | 3 055 270 R1 |
| 1 | BEARING      | 3 055 008 R1 |
| 2 | BEARING      | 3 055 009 R2 |
| 2 | BUSHING      | 3 055 007 R1 |
| 1 | CAP          |              |
| 1 | CAP          |              |
| 1 | CAP          |              |
| 1 | CAP          |              |
| 1 | CRANKCASE    |              |
| 1 | PLUG, Rev Rd |              |

PLUG, pipe

1 - Not Furnished Separately.

# International Harvester 674 Engine Manual

**Xiang Xie**



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