

Steering wheel nut . . . . .	30 to 40 ft. lbs.
Axis extension clamping bolts (Absolute Max.) . . . . .	75 to 100 ft. lbs.
Axis extension through bolt (Absolute Max.) . . . . .	80 to 100 ft. lbs.
Axis pivot pin bracket bolts . . . . .	120 to 135 ft. lbs.
<b>Springs, Active Plunger</b>	
Free length . . . . .	.703 inch
Length under 13 L. 2 pounds load . . . . .	.628 inch
Hydraulic cylinder bore, I.D. . . . .	1.249 to 1.251 inches
<b>Lubrication, Steering Gear</b>	
Type lubricant . . . . .	Special, undiluted SAE 75W R1
Capacity, manual gear . . . . .	20 ounces (1-1/4 pints)
Capacity, hydraulic gear . . . . .	35 ounces (1-1/8 quarts)

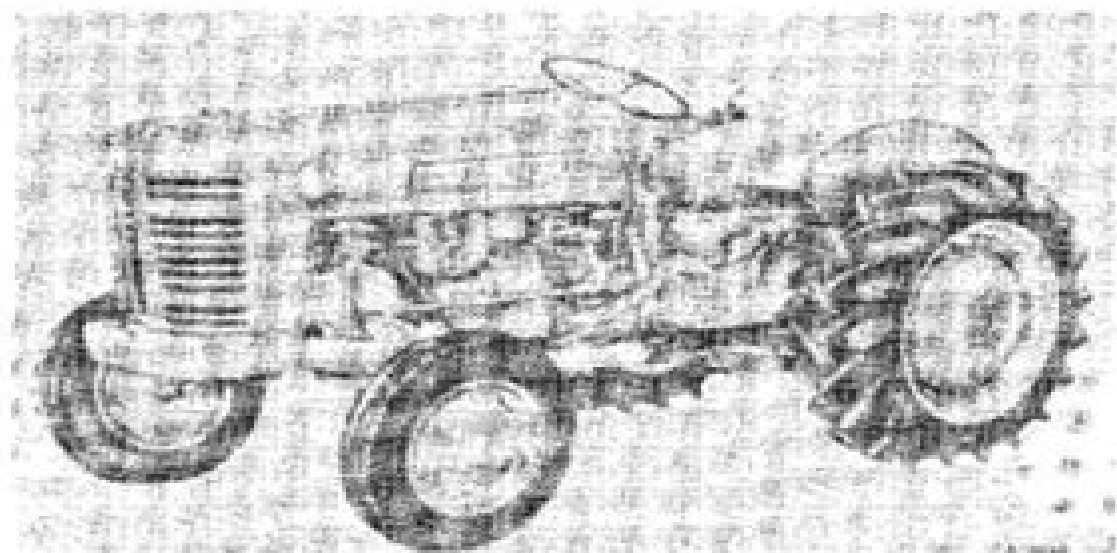


Fig. 1. The International 350 tractor is available with either mechanical or hydraulic power steering.

# Ih 350 Tractor Service Manual

**RM Cervero**



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## **Table of Contents Ih 350 Tractor Service Manual**

1. Understanding the eBook Ih 350 Tractor Service Manual
  - The Rise of Digital Reading Ih 350 Tractor Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ih 350 Tractor Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ih 350 Tractor Service Manual
  - User-Friendly Interface

4. Exploring eBook Recommendations from Ih 350 Tractor Service Manual
  - Personalized Recommendations
  - Ih 350 Tractor Service Manual User Reviews and Ratings
  - Ih 350 Tractor Service Manual and Bestseller Lists
5. Accessing Ih 350 Tractor Service Manual Free and Paid eBooks
  - Ih 350 Tractor Service Manual Public Domain eBooks
  - Ih 350 Tractor Service Manual eBook Subscription Services
  - Ih 350 Tractor Service Manual Budget-Friendly Options
6. Navigating Ih 350 Tractor Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Ih 350 Tractor Service Manual Compatibility with Devices
  - Ih 350 Tractor Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ih 350 Tractor Service Manual
  - Highlighting and Note-Taking Ih 350 Tractor Service Manual
  - Interactive Elements Ih 350 Tractor Service Manual
8. Staying Engaged with Ih 350 Tractor Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ih 350 Tractor Service Manual
9. Balancing eBooks and Physical Books Ih 350 Tractor Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ih 350 Tractor Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Ih 350 Tractor Service Manual
  - Setting Reading Goals Ih 350 Tractor Service Manual
  - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Ih 350 Tractor Service Manual
  - Fact-Checking eBook Content of Ih 350 Tractor Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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