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a - Mounting Botts Figure 4. Rear Mounts

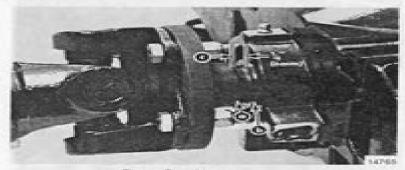
# INSTALLATION

#### NOTICE

If engine mounts or drive shaft have been changed, refer to "Alignment" before starting installation.

- Lift engine with an overhead horst, using suitable sling and lifting eves on engine.
- 2. Set engine on stringers.
- Connect drive shaft to output flange. Torque screws and nuts to specifications.
- Relieve houst tension from engine; then slide engine fore or aft as needed to obtain a 'w'' (form) between flange shoulder and extension shaft housing bearing. (Figure I)

IMPORTANT: Failure to properly position output shaft flange (as described following) may result in bearing damage.



a - Flange Shoulder b - Bearing c - 1/4" (6mm)

Figure 1. Distance Between Output Shaft Shoulder and Bearing

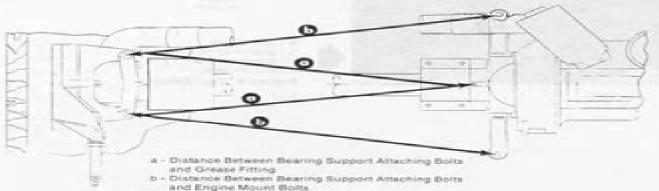


Figure 2. Engine Alignment

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