

File extension what will be shown on "Open "

cnc.*iso.*los.*mpg.*unp

☒ Name	LOS - Flame cutting	los	Sort	Save	Delete
CUTTING PROCESS	COC				
Tool offset ON	0				
Tool offset OFF	0				
Tool ON	7				
Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	0				
Height control OFF	0				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection ON	0				
Labeling: Tool offset ON	0				
Labeling: Height control ON	0				
Labeling: Tool ON	0				
Labeling: Rapid traverse ON	0				
Labeling: Station number	0				
3 burners: Tool offset ON	0				
3 burners: Height control ON	0				
3 burners: Left ON	0				
3 burners: Central ON	0				
3 burners: Right ON	0				
MARKING PROCESS	COC				
Tool offset ON	11				
Tool offset OFF	12				
Tool ON	9				
Tool OFF	10				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	45				
Height control OFF	46				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection OFF	0				
Labeling: Tool offset OFF	0				
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3 burners: Height control OFF	0				
3 burners: Left OFF	0				
3 burners: Central OFF	0				
3 burners: Right OFF	0				

gining code: %

0||/

End codes

☐ Compensation

☒ Speed.

☐ Cut/Mark.

☒ Left

☐ Comments

☐ D-1mm.

☐ To NC.

☐ Stop ->0

☐ Rapid marking

☐ Stab.

☒ Return to zero

☐ Evennes

☐ Labeling

☐ Up to markii

☐ Angle

☐ Param.

☐ Bevels

☐ Automat

☐ H control

☐ Cutting

☐ Delay

☐ Speed

Essi Programming Codes

Zhe Xu



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Safety and Reliability of Software Based Systems Roger Shaw, 2012-12-06 Safety and Reliability of Software Based Systems contains papers presented at the twelfth annual workshop organised by the Centre for Software Reliability Contributions come from different industries in many countries and provide discussion and cross fertilisation of ideas relevant to systems whose safety and or reliability are of paramount concern This book discusses safety cases and their varying roles in different industries using measurement to improve reliability and safety of software based systems latest developments in managing developing and assessing software intensive systems where reliability and or safety are important considerations and practical experiences of others in industry Software Quality Approaches: Testing, Verification, and Validation Michael Haug, Eric W. Olsen, Luisa Consolini, 2012-12-06 C Amting Directorate General Information Society European Commission Brussels th Under the 4 Framework of European Research the European Systems and Software Initiative ESSI was part of the ESPRIT Programme This initiative funded more than 470 projects in the area of software and system process improvements The majority of these projects were process improvement experiments carrying out and taking up new development processes methods and technology within the software development process of a company In addition nodes centres of expertise European networks organisations managing local activities training and dissemination actions complemented the process improvement experiments ESSI aimed at improving the software development capabilities of European enterprises It focused on best practice and helped European companies to develop world class skills and associated technologies to build the increasingly complex and varied systems needed to compete in the marketplace The dissemination activities were designed to build a forum at European level to exchange information and knowledge gained within process improvement experiments Their major objective was to spread the message and the results of experiments to a wider audience through a variety of different channels The European Experience Exchange UR X project has been one of these dissemination activities within the European Systems and Software Initiative UR has collected the results of practitioner reports from numerous workshops in Europe and presents in this series of books the results of Best Practice achievements in European Companies over the last few years FM'99 - Formal Methods Jeannette M. Wing, Jim Woodcock, Jim Davies, 2003-07-31 Formal methods are coming of age Mathematical techniques and tools are now regarded as an important part of the development process in a wide range of industrial and governmental organisations A transfer of technology into the mainstream of systems development is slowly but surely taking place FM 99 the First World Congress on Formal Methods in the Development of Computing Systems is a result and a measure of this new found maturity It brings an impressive array of industrial and applications oriented papers that show how formal methods have been used to tackle real problems These proceedings are a record of the technical symposium of FM 99 also the papers describing applications of formal methods you will find technical reports papers and abstracts detailing new advances in formal techniques from mathematical foundations

to practical tools The World Congress is the successor to the four Formal Methods Europe Symposia which in turn succeeded the four VDM Europe Symposia This session reflects an increasing openness within the international community of researchers and practitioners papers were submitted covering a wide variety of formal methods and application areas The programme committee reflects the Congress's international nature with a membership of 84 leading researchers from 38 different countries The committee was divided into 19 tracks each with its own chair to oversee the reviewing process Our collective task was a difficult one there were 259 high quality submissions from 35 different countries FM ... Formal Methods, 1999 *Software Process Improvement: Metrics, Measurement, and Process Modelling* Michael Haug, Eric W. Olsen, Lars Bergman, 2011-06-28 C Amting Directorate General Information Society European Commission Brussels Under the 4th Framework of European Research the European Systems and Software Initiative ESSI was part of the ESPRIT Programme This initiative funded more than 470 projects in the area of software and system process improvements The majority of these projects were process improvement experiments carrying out and taking up new development processes methods and technology within the software development process of a company In addition nodes centres of expertise European networks organisations managing local activities training and dissemination actions complemented the process improvement experiments ESSI aimed at improving the software development capabilities of European enterprises It focused on best practice and helped European companies to develop world class skills and associated technologies to build the increasingly complex and varied systems needed to compete in the marketplace The dissemination activities were designed to build a forum at European level to exchange information and knowledge gained within process improvement experiments Their major objective was to spread the message and the results of experiments to a wider audience through a variety of different channels The European Experience Exchange UR X project has been one of these dissemination activities within the European Systems and Software Initiative UR X has collected the results of practitioner reports from numerous workshops in Europe and presents in this series of books the results of Best Practice achievements in European Companies over the last few years **United States Code** United States, 2008 **Code of Federal Regulations**, 2014 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries

Proceedings of International Computer Symposium 1977, December 27-29, 1977, Taipei, Republic of China, 1977 Code of Federal Regulations United States. Department of Education, 2010 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of July with ancillaries **Peaceful Uses of Atomic Energy**, 1972 *Computer Security* E. Graham Dougall, 1993 This publication explores not only the evolution of computer security but future developments anticipated in the field Many aspects of this increasingly significant area are considered including the relationship between international standards and organizational security in both small and large systems The importance of constantly improving and updating training and education is also discussed Contributions are

sourced from a broad base of world renowned specialists and the book will therefore be of prime interest to researchers developers and managers in the academic and industrial spheres alike

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Shaping Digital Education Enabling Factors for Quality, Equity and Efficiency OECD, 2023-07-11 Investment in education technology has surged worldwide over the past decade and digital education technologies are now a key resource for OECD education and training systems If used effectively they promise to transform teaching and learning practices to reduce learning inequalities and to create more inclusive and efficient education systems

SRDS Technical Program Document United States. Federal Aviation Administration. Systems Research and Development Service, 1977 **Technical Program, Conference Record**, 1995 **Object-Oriented Technology: ECOOP 2000 Workshop Reader** Jacques Malenfant, Sabine Moisan, Ana Moreira, 2003-06-26 This book documents the satellite events run around the 14th European Conference on Object Oriented Programming ECOOP 2000 in Cannes and Sophia Antipolis in June 2000 The book presents 18 high quality value adding workshop reports one panel transcription and 15 posters All in all the book offers a comprehensive and thought provoking snapshot of the current research in object orientation The wealth of information provided spans the whole range of object technology ranging from theoretical and foundational issues to applications in various domains

Object-Oriented Technology. ECOOP '98 Workshop Reader Serge Demeyer, Jan Bosch, 1998-12-11 At the time of writing mid October 1998 we can look back at what has been a very successful ECOOP 98 Despite the time of the year in the middle of what is traditionally regarded as a holiday period ECOOP 98 was a record breaker in terms of number of participants Over 700 persons found their way to the campus of the Brussels Free University to participate in a wide range of activities This 3rd ECOOP workshop reader reports on many of these activities It contains a careful selection of the input and a cautious summary of the outcome for the numerous discussions that happened during the workshops demonstrations and posters As such this book serves as an excellent snapshot of the state of the art in the field of object oriented programming About the diversity of the submissions A workshop reader is by its very nature quite diverse in the topics covered as well as in the form of its contributions This reader is not an exception to this rule as editors we have given the respective organizers much freedom in their choice of presentation because we feel form follows content This explains the diversity in the types of reports as well as in their lay out

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