

## Charged Air Cooler & Radiator, R & I

This procedure covers the removal and installation of the radiator and charged air cooler.

### Removal

1. Lower, detach, and secure the load, as required.
2. Position the crane for service as follows:
  - a. Park the crane, out of the way, on a firm and level surface.
  - b. Engage the park brake and/or properly chock the tires.
  - c. Engage the swing park brake or hand swing lock, as required.
  - d. Level the crane or fully extended outriggers.
  - e. Fully retract and position the boom, as required.
3. Shutdown the engine.
4. If equipped with pump disconnect, disconnect the main hydraulic pump. See the Operator's Manual for the correct procedure.



### WARNING

Hydraulic oil is under pressure and may be hot. A sudden release of hot oil could cause burns or other serious injury. Shutdown the engine and exhaust all trapped hydraulic pressure from the system before removing any line or component.

5. Release the hydraulic system pressure as follows:
  - a. Release any residual pressure in the hydraulic reservoir by slowly loosening the breather cap, located on the top of the hydraulic reservoir, until pressure is fully released.
  - b. Turn the ignition switch to "OFF", but DO NOT START the engine. Move the function lever out select to the "FORWARD" position.
  - c. Rock the crane control levers and outrigger switches back and forth several times.
  - d. Rotate the steering wheel back and forth repeatedly until steering becomes hard. (On cranes equipped with emergency steering system, it will take several rotations of steering wheel before steering becomes hard.)
  - e. Turn the ignition switch to the "OFF" position.
6. Check that all components are in the neutral position and move the function select switch to the "DISABLE" position.

7. Remove the engine housing and any additional steel metal required to access the radiator and charged air cooler. See the Maynard/McCormick for the correct engine housing removal procedure.



### WARNING

Solvents and cleaning solutions can be hazardous. Serious personal injury may result from misuse of these products. Read and follow all the manufacturer's recommendations concerning solvents and cleaning solutions.

8. Thoroughly clean the area to be disassembled with an appropriate cleaning solvent to prevent corrosion. Allow the area to air dry.



### WARNING

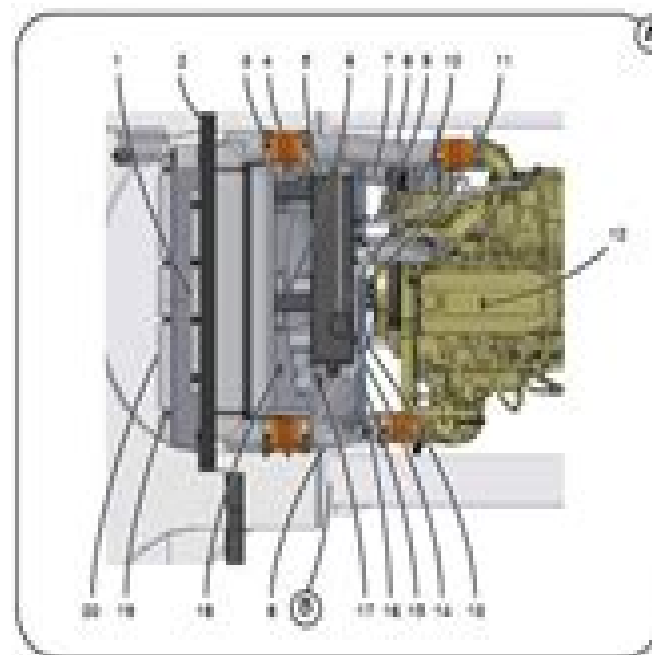
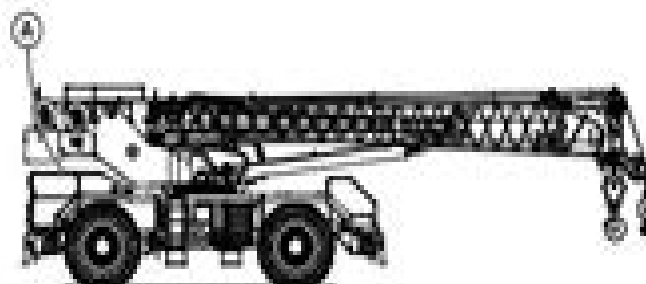
Coatings may be hot. Failure to allow sufficient cooling could result in burns or other personal injury. Allow the engine, transmission, and radiator to cool before removing caps and lines or draining coolant.

### CAUTION

Drilling into the radiator and fan blades can be easily damaged. Even a minor bump can cause a deformation of the fins or damage to the fan blades, resulting in reduced efficiency. Be very careful not to damage the cooling fins and fan blades during removal procedures.

Refer to Figure 1.

9. Remove the fill cap from the surge tank (9).
10. Open the drain valve (10) and drain all coolant from the radiator (7) into a suitable container.
11. Once the coolant has finished draining, install the fill cap on the surge tank (9) and close the drain valve (10).
12. Label for assembly purposes and remove the electrical connector to the coolant level sensor (11).
13. Remove the overflow line (11) and engine vent line (12) that attach to the surge tank (9).
14. Remove the radiator vent line (13, Figure 1) connection at the surge tank (9).
15. Remove tube clamp (14) from support bracket on the surge tank (9).



- |                                  |                            |                   |                         |
|----------------------------------|----------------------------|-------------------|-------------------------|
| 1. Radiator (Charged Air Cooler) | 6. Coolant Level Sensor    | 11. Overflow Line | 16. Temperature Sensor  |
| 2. Fan Blade                     | 7. Lower Radiator Tube     | 12. Engine        | 17. Temperature Sensor  |
| 3. Fan Blade                     | 8. Charged Air Cooler Tube | 13. Fan Blade     | 18. Fan Blade           |
| 4. Cooling Blade                 | 9. Engine Vent Line        | 14. Fan Blade     | 19. Radiator Tube       |
| 5. Surge Tank                    | 10. Coolant Level Sensor   | 15. Radiator Tube | 20. Lower Radiator Tube |

Figure 1  
Radiator And Charged Air Cooler

# Link Belt Rtc 8065 Operators Manual

**F Rizvi**



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