

Service Manual

SM17-001-055.00

Torque all mounting hardware per specifications found in the equipment main 10-0 series drawings specified.

Lubricate all bush components as outlined in Operator's Manual.

To Install The Tip Section Into The Outer Mid Section

Note: Refer to Figure 1 for the approximate balance point and weight of the tip section.

Refer to Figure 1.

- Using an auxiliary lifting device, rig slings around the top section of the shaft using 10. Position the slings so that the section is balanced and will not pivot or swing freely.
- If required, install wear shoes (24,25) on outer bracket (27) using cap screws (26,26). Wear shoes (24) may have to be installed after outer bracket (27) is placed in tip section (25).
- Place outer bracket (27) over tip section (25). Align the outer bracket (27) with the alignment label that is on the rear of the tip section (25).
- Slide the tip section (25) into the outer mid section (23) so as to be in the slings and point.
- Loosen the section (25) slightly counter to the back of the outer mid section (23).
- Inspect thickness of wear shoes (24) per specification line in Figure 1. Replace if necessary.

Note: Install wear shoes with notch facing forward.

- Install shoes (24), wear shoes (25), and spacers (26) into the outer mid section (23). Torque cap screws to 20-25 ft. lbs.
- Change rigging to a single sling at the head machinery (7). Realign to section (25) at the top of the outer mid section (23).
- Inspect thickness of wear shoes (24) per specification line in Figure 1. Replace if necessary.
- Through the upper hole in the outer mid section (23), install the wear shoe (24) with chamber facing forward to the head machinery (7) and fasten.
- Install pins (28) and cap screws (29) to the 2nd sec-

- Install pins (28), wear shoes (25), rollers (26), and spacers (26), and fasten (29) into 3rd hole of the outer mid section (23).
- Loosen the tip section (25) at the outer mid section (23) before making the following adjustments.

Note: Apply a light coat of Loctite® oil to threads of spacers and before final adjustment.

- Adjust pin (28), roller (26) and cap screws (29) (26,26), to 1/2 inch to increase wear (25,25,25) to clear clearance per Figure 1. Lock pin (28) (26,26) at the obtaining specified clearance.

To Install The Top Cylinder Assembly Into The Tip And Outer Mid Sections

- If required, assemble roller shoes assembly and roller support assembly.
- Install roller (28) over and onto top cylinder (23).

Note: Install cylinder wear shoes as illustrated in Figure 25 located in Figure 4.

- If required, install wear shoes (24,25), caps screws and washers (26,26) into section (25).
- Install roller roller (28), nut and pin (28) pin (28), roller roller (28), roller roller (28), and rollers (28,28) into bracket (25). Do not tighten nut and pin (28) at this time.
- Install bracket (25) on top cylinder (23) and secure with cap screws and washers (26).
- If required, use a shop press and compression die to install bushings into rollers.

Note: Install rollers and bushing assemblies, spacers, rollers and pin lock into their original locations.

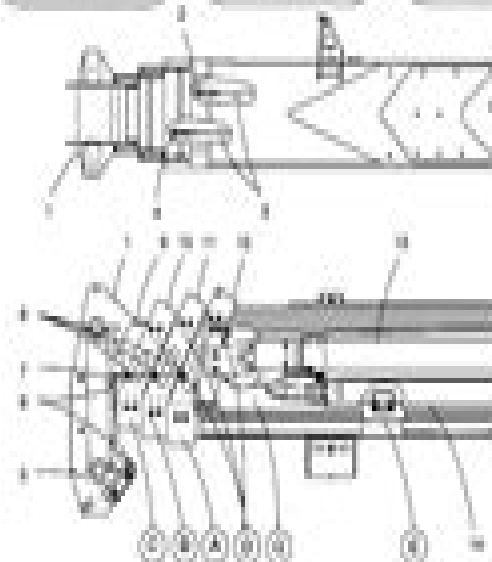
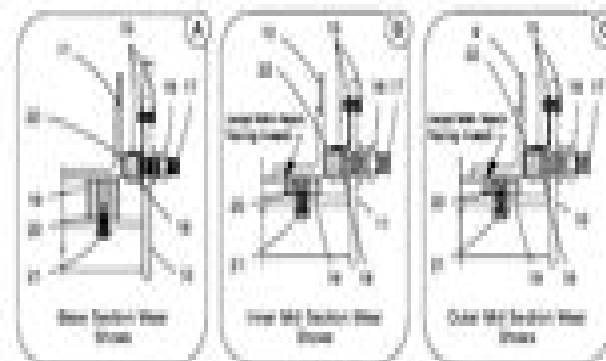
- Install shoes (24), rollers (26), shoes and bushing assemblies (26), and pin (28).

Note: After installation of shoes, spacers, rollers and bushing assemblies, and pin, the dimension should be 1/2" to 3/8" (12.7mm) as illustrated in Figure 25 in Figure 4.

- Install cap screws (29) and cap screws (29)

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- | | | |
|--------------------------|--------------|-------------|
| 1 Head Machinery | 6 Roller | 11 Pin Lock |
| 2 New Section Wear Shoes | 7 To Section | 12 Roller |
| 3 Roller | 8 Cap Screw | 13 Pin |
| 4 New Outer Shoe | 9 Pin (28) | 14 Roller |

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