

Project 7: Job 23—Inspect Balance Shafts, the Vibration Damper, and the Oil Pump

After completing this job, you will be able to inspect balance shafts, vibration dampers, and oil pumps.

Instructions

As you read the job instructions, answer the questions and perform the tasks. Print your answers neatly and use complete sentences. Consult the proper service literature and ask your instructor for help as needed.

Warning



Before performing this job, review all pertinent safety information in the text and discuss safety procedures with your instructor.

Procedures

Note



This job assumes that the engine block has been disassembled. Refer to Job 17 for disassembly procedures.

- ☐ 1. Obtain an engine to be used in this job. Your instructor may direct you to perform this job on a shop engine.
- ☐ 2. Identify the engine by listing the following information:
 - Engine make: _____
 - Number of cylinders: _____
 - Engine displacement: _____
- ☐ 3. Gather the tools needed to perform the following job. Refer to the tools and materials list at the beginning of this project.

Inspect Balance Shafts

- ☐ 1. Check the condition of the balance shaft journals and any bearings.
Condition observed
 Pitting: ____ Scratches: ____ Ridges: ____ Overheating: ____ Damaged keyways: ____ Other (describe): _____
- ☐ 2. Measure the balance shaft journals with a micrometer.

Bearing journal #1	
Specified diameter: _____	Measured diameter: _____
Bearing journal #2	
Specified diameter: _____	Measured diameter: _____
Bearing journal #3	
Specified diameter: _____	Measured diameter: _____



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