



## BALANCING INSPECTION REPORT

Document No. : QAR-QM423-02  
 Revision : 00  
 Date : 10-Nov-14  
 Responsibility : QC Department  
 Page : 1 of 1

No. : Customer : Part Name :  
 PO. No. : Location : Model :  
 SSB-ID : Cust. WO. No. : Part No. :

## REFERENCES :

1. PT.SSB Remanufacturing Engineering Drawing # 2. Customer's Requirement memo #

## EQUIPMENT USED :

1. Borgo Balancing Machine (<3000 kg)

## BALANCING TYPE

☐ DYNAMIC BALANCING ☐ STATIC BALANCING

## INSPECTION AREA

☐ PRE SALVAGE INSPECTION ☐ POST SALVAGE INSPECTION

## BALANCING PROCESS METHOD

☐ REMOVED ☐ ADDED ☐ COMBINATION

## SPECIAL INSTRUCTION

1. 0 degree at Coupling key position for Dynamic Balancing  
 2. 0 degree at Impeller key for Static Balancing  
 3. Balance rotation follow actual Rotor/Impeller rotation

## PUMP DATA

| ITEM | Description                      | UNIT/SYMBOL | ACTUAL READING        |       |                      |
|------|----------------------------------|-------------|-----------------------|-------|----------------------|
|      |                                  |             | FOR DYNAMIC BALANCING |       | FOR STATIC BALANCING |
|      |                                  |             | LEFT                  | RIGHT |                      |
| 1    | Rotor Mass (m)                   | gram        |                       |       | N/A                  |
| 2    | Service Speed                    | Rpm         |                       |       | N/A                  |
| 3    | Balance Quality Required (G 2.5) | g.m/kg      |                       |       | N/A                  |
| 4    | Permissible specific unbalanced  | e per       |                       |       |                      |
| 5    | Permissible unbalance            | U per       |                       |       |                      |

## EVALUATION OF DATA

| ITEM | NAME                  |                   | UNIT   | FORMULA   | ACTUAL READING |       |
|------|-----------------------|-------------------|--------|---|----------------|-------|
|      |                       |                   |        |   | LEFT           | RIGHT |
| 6    | Residual Unbalance    |                   | g . M  | -   |                |       |
| 7    | Correction Plane      |                   | degree | -   |                |       |
| 8    | Specific Unbalance    | DYNAMIC BALANCING | g.m/kg | $e_{per} = 2,5 \left[ \frac{30}{\omega \cdot R_{rpm}} - \times 10^{-2} \right]$ |                |       |
|      |                       |                   |        | $e_{per} = 2,5 \left[ \frac{30}{\omega \cdot R_{rpm}} - \times 10^{-2} \right]$ |                |       |
|      | Permissible unbalance |                   | g.m/kg | $U_{per} = m \times e_{per}$  |                |       |

## JUDGEMENT

| ITEM | NAME                | UNIT | FORMULA                             | READING | SPEC. | A/R* |
|------|---------------------|------|-------------------------------------|---------|-------|------|
| 9    | Balance Quality (G) | mm/s | $G = \frac{E_{Max} \times N}{9.55}$ |         |       |      |

## SKETCH / ILLUSTRATION OF COMPONENTS &amp; DURING ON BALANCING MACHINE :

pic1. Of component



pic2. Of component during on machine



OVERALL JUDGMENT: ☐ CEPT ☐

EJECT

Reviewed by  
QC Engineer :

Prepared by  
Inspector :

# How Impeller Balance Report

**J Dewey**



## **How Impeller Balance Report:**

**Scientific and Technical Aerospace Reports** ,1995-05      **Major Process Equipment Maintenance and Repair**  
Heinz P. Bloch,Fred K. Geitner,1997-01-10 This updated edition is an invaluable source of practical cost effective maintenance repair installation and field verification procedures for machinery engineers It is filled with step by step instructions and quick reference checklists that describe preventive and predictive maintenance for major process units such as vertical horizontal reciprocating and liquid ring vacuum pumps fans and blowers compressors turboexpanders turbines and more Also included are sections on machinery protection storage lubrication and periodic monitoring A new section examines centrifugal pumps and explains how and why they continue to fail More new information focuses on maintenance for aircraft derivative gas turbines This revised edition gives special attention throughout to maintenance and repair procedures needed to ensure efficiency performance and long life      **Hearings, Reports and Prints of the Senate Committee on the Judiciary** United States. Congress. Senate. Committee on the Judiciary,1977      **Procedural Standards for Testing Adjusting Balancing of Environmental Systems** National Environmental Balancing Bureau,1983  
**Code of Federal Regulations** ,2013 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of with ancillaries      **Louisiana Reports** Louisiana. Supreme Court,Thomas H. Thorpe,Charles G. Gill,1922      *Internal Combustion Engine Sub-Committee Reports* ,1921      *Board of Contract Appeals Decisions* United States. Armed Services Board of Contract Appeals,1973 The full texts of Armed Services and othr Boards of Contract Appeals decisions on contracts appeals      *HVAC Procedures and Forms Manual* Herbert Wendes,2002 Developed over the course of many years of on the job projects involving HVAC energy auditing testing balancing and cost estimating and refined through feedback from thousands of engineers and technicians who have used them the forms contained in this manual are concise comprehensive and optimally organized for easy reference Complete sets of forms are provided for all aspects of testing and balancing energy auditing indoor quality diagnosis and load calculations The first edition entitled HVAC Energy Audit Balancing Forms Manual compiled these time saving forms for the first time in a single reference This enhanced second edition adds a new chapter on technical management providing procedures for achieving thorough systematic and accurate problem solving troubleshooting and decision making in building systems management and contracting      **HVAC Procedures & Forms Manual, Second Edition** Wendes,2020-12-22 Developed over the course of many years of on the job projects involving HVAC energy auditing testing balancing and cost estimating and refined through feedback from thousands of engineers and technicians who have used them the forms contained in this manual are concise comprehensive and optimally organized for easy reference Complete sets of forms are provided for all aspects of testing and balancing energy auditing indoor quality diagnosis and load calculations The first edition entitled HVAC Energy Audit Balancing Forms Manual compiled these time saving forms for the first time in a single reference This enhanced second

edition adds a new chapter on technical management providing procedures for achieving thorough systematic and accurate problem solving troubleshooting and decision making in building systems management and contracting

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**"Code of Massachusetts regulations, 2013"**, 2013 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020

**"Code of Massachusetts regulations, 2012"**, 2012 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020

**"Code of Massachusetts regulations, 2015"**, 2015 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020

**The Massachusetts register**, 2009

**"Code of Massachusetts regulations, 2010"**, 2010 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020

**"Code of Massachusetts regulations, 2011"**, 2011 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020

**"Code of Massachusetts regulations, 2014"**, 2014 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020

**Code of Federal Regulations** Department of Energy (DoE) Staff, 2005-03 The Code of Federal Regulations is a codification of the general and permanent rules published in the Federal Register by the Executive departments and agencies of the United States Federal Government

*Bibliography of Scientific and Industrial Reports*, 1947

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