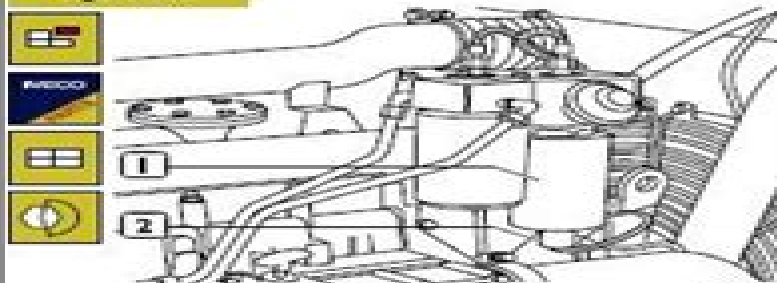


Replace fuel sedimentation tank prefilter (when it is required by the application)

Figure 102

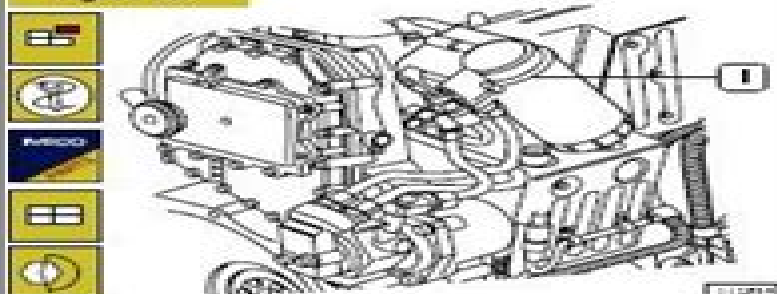


Disconnect electric connector. Unlock prefilter (1) and change it. Before refitting a new cartridge, wet seal with fuel oil or engine oil. Lock cartridge by hand till in contact with support, then lock it by $\frac{1}{4}$ of a rev. at predefined tightening torque.

NOTE At change, filter cartridge must not be pre-filled to prevent circulating dirt that could damage injection/pump system components. Bleed air from fuel filter as described in previous pages.

Fuel filter change

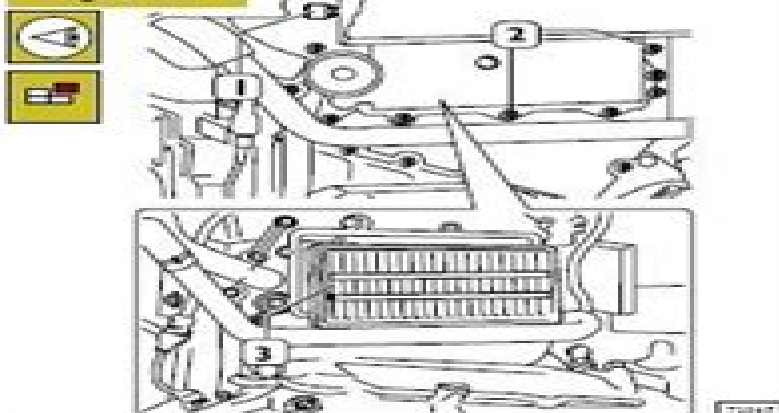
Figure 103



Use tool 99260214 to remove fuel filter (1). Before fitting the new cartridge, wet seal with fuel oil or engine oil. Lock the new one by hand and carefully check that rubber seal and contact surface are clean and in perfect conditions. Lock cartridge by hand till contact with support and then lock it for $\frac{1}{4}$ of a rev. at prescribed tightening torque. Bleed air from supply system as described in paragraph below.

Check Blow-by filter conditions by means of a clogging indicator

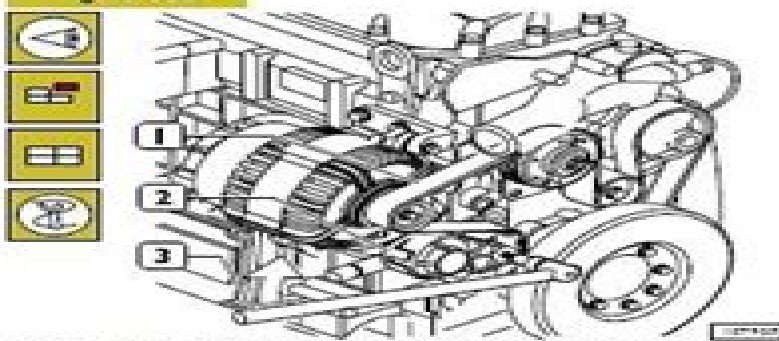
Figure 104



- ☐ Check filter (3) conditions by means of a clogging indicator (1). In case the red area appears, change it.
- ☐ For screw (2) change, remove cover, pull out filter (3) and replace it with a new one. Filter has a one-way operation, therefore it must be installed with the two reinforcement bars visible, as shown in the picture.

Check of water pump/alternator control belt condition

Figure 105



Visually check that belt (1) is not worn out or broken; change it as described below, if required.

Water pump/alternator control belt change

In order to remove and refit belt (1), operate using a specific tool (2) on belt tensioner (2) in direction shown by arrow.

NOTE Belt tensioner is automatic and requires no adjustment.

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1. Understanding the eBook Manual Iveco C13
 - The Rise of Digital Reading Manual Iveco C13
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Iveco C13
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Iveco C13
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Iveco C13
 - Personalized Recommendations
 - Manual Iveco C13 User Reviews and Ratings
 - Manual Iveco C13 and Bestseller Lists

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 - Manual Iveco C13 eBook Subscription Services
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Iveco C13
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10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
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 - Setting Reading Goals Manual Iveco C13
 - Carving Out Dedicated Reading Time
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 - Fact-Checking eBook Content of Manual Iveco C13
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

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