



SERVICE PARTS LIST

BULLETIN NO.
54-42-2400

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		
M12™ Sub-Compact 1/4" Hex Driver		
CATALOG NO.	2401-20	STARTING SERIAL NO.
		B30A

REVISED BULLETIN	DATE
	Nov. 2009
WIRING INSTRUCTION SEE NOTES	

00 3

EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

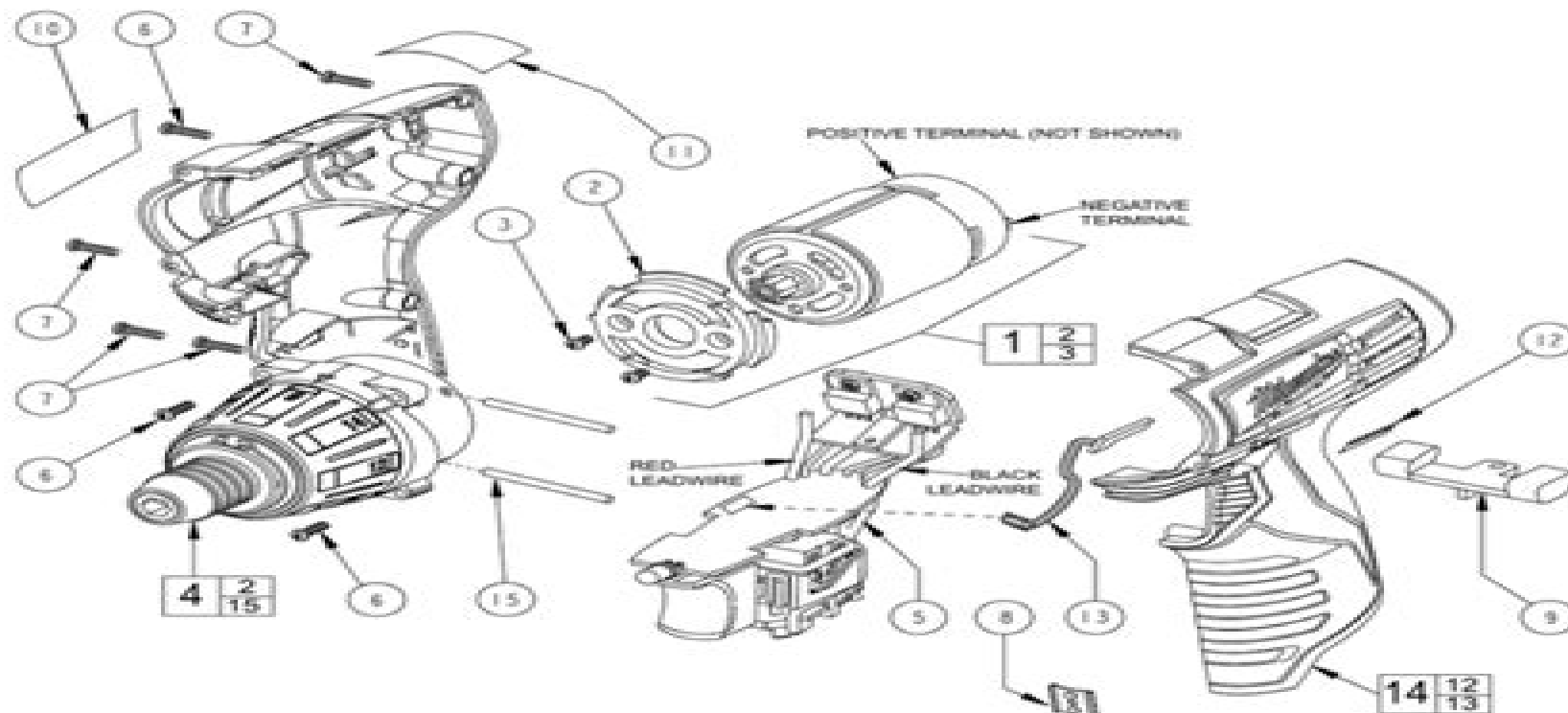


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	23-30-0095	Motor assembly	(1)
2	44-68-0155	Motor mount plate	(1)
3	05-61-0200	Screw	(2)
4	14-29-0095	Gearcase assembly	(1)
5	23-66-1095	Electronics module assembly	(1)
6	06-82-2400	Screw	(5)
7	06-82-2395	Screw	(4)
8	42-70-0055	Housing clip	(1)
9	45-24-0095	Forward/reverse button	(1)
10	12-30-2400	Service nameplate	(1)
11	10-15-0955	Warning label	(1)
12	10-20-0760	Fuel gauge label	(1)
13	22-09-0075	Fuel gauge	(1)
14	31-50-2400	Housing assembly	(1)
15		Metal pin	(2)

NOTES:

- 1, 2, 4 **IMPORTANT:** See the back side of this bulletin if servicing the motor assembly (1) or the gearcase assembly (4).
- 5, 1 Solder red lead wire from electronics module assembly (5) to positive terminal (red) of Motor Assembly. Solder black lead wire from electronics module assembly (5) to negative terminal of Motor Assembly.
- 5, 13 Insert the fuel gauge (13) wire assembly into the electronics module assembly.

Milwaukee Power Tools Manual

Lei Huang



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