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Peter Smid



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This self study manual is for people who want to learn G code level manual programming for CNC machining centers It is the companion manual to the Machining Center Setup and Operation self study manual We assume in this text that you understand certain things about basic machining practices topics that are addressed in the Machining Center Setup and Operation manual This text can also be used by people that have some shop experience who are not interested in learning about how machining centers are set up or how production runs are completed [The Journeyman's Guide to Cnc Machines](#)
Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook

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