

# INSTALLER'S GUIDE

ALL phases of this installation must comply with  
NATIONAL, STATE AND LOCAL CODES

TWE-IN-2A  
18-GE02D1-3

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TWE024P13.0B,FB TWE048P13.0B,FB  
TWE030P13.0B,FB TWE060P13.0B,FB  
TWE036P13.0B,FB TWE063P13.0B,FB

## Convertible 1 1/2 - 5 Ton Air Handlers

**IMPORTANT** — This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

### **⚠ WARNING: HAZARDOUS VOLTAGE - DISCONNECT POWER BEFORE SERVICING**

#### **A. GENERAL INFORMATION**

##### **⚠ WARNING**

THIS INFORMATION IS FOR USE BY INDIVIDUALS HAVING ADEQUATE BACKGROUNDS OF ELECTRICAL AND MECHANICAL EXPERIENCE. ANY ATTEMPT TO REPAIR A CENTRAL AIR CONDITIONING PRODUCT MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE. THE MANUFACTURER OR SELLER CANNOT BE RESPONSIBLE FOR THE INTERPRETATION OF THIS INFORMATION, NOR CAN IT ASSUME ANY LIABILITY IN CONNECTION WITH ITS USE.

These instructions do not cover all variations in systems or provide for every possible contingency. Should further information be desired or particular problems arise which are not covered sufficiently by this manual, contact your local distributor or the manufacturer as listed on the air handler nameplate.

These Air Handlers are shipped from the factory fully convertible as shipped. However, to maximize the efficiency, refer to Section B on the following pages.

#### **INSPECTION**

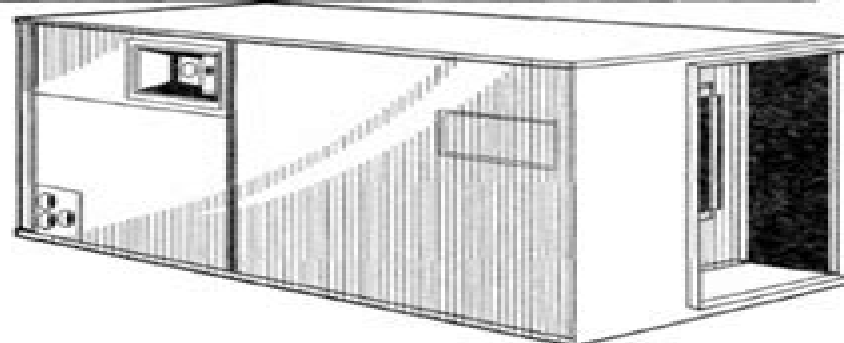
Check carefully for any shipping damage. This must be reported to and claims made against the transportation company immediately. Check to be sure all major components are in the unit. Any missing parts should be reported to your supplier at once, and replaced with authorized parts only.

#### **INSTALLATION LIMITATIONS & RECOMMENDATIONS**

The general location of the air handler is normally selected by the architect, contractor and/or home owner for the most effective application and satisfaction. For proper installation the following items must be considered:

This equipment has been evaluated in accordance with the Code of Federal Regulations, Chapter XX, Part 3280 or the equivalent. "SUITABLE FOR MOBILE HOME USE"

1. If adequate power is available and correct according to nameplate specifications.



2. Insulate all ducts, particularly if unit is located outside of the conditioned space.

3. It is recommended that the outline drawing be studied and dimensions properly noted and checked against selected installation site. By noting in advance which knock-outs are to be used, proper clearance allowances can be made for installation and possible future service.

**Refer to the convertibility Summary chart on Page 5 to maximize efficiency.**

4. If supplementary heat is to be added, power supply must be sufficient to carry the load.

*NOTE: If air handler is used WITHOUT a supplementary electric heater, a plate is required to cover the open hole in the airflow system. See Figure 5. Also, seal the cabinet where the wire enters.*

5. If the unit is installed without a return air duct, applicable local codes may limit this air handler to installation only in a single story residence.

6. If the outdoor unit is to be installed later, or by others, then installation of the air handler must be made to allow access for refrigerant lines, or attach refrigerant lines to air handler when installing. Make sure there are provisions for installing condensate drain lines.

# Manual For Trane Twe

**Jianjun Gao**



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