

INTRODUCTION

PAGE 1

The instructions contained in this service manual, are for the information and guidance of servicemen who are responsible for overhauling and repairing International (G), L23, L46, L50, L75 and 285 series four-cylinder configured engines specifically.

However, the instructions apply generally to the L, 2A, L23, L, 16A, L50, L, 25A and 3 series as well. Detailed specifications and data for all engines will be found in Section 1, Part 2.

This manual provides the serviceman with a fast, convenient reference to information on maintenance and repair, as well as descriptions of the major units and their functions in relation to other components of the engine.

LUBRICATION

Instructions on the lubrication of each assembly is given in the Lubrication Chart in the operator's manual for the particular engine. When assembling any parts, always coat all wearing surfaces with the lubricant specified in the chart. Except for such installations as taper pins, etc., whose surfaces should be clean and dry, use sufficient quantities of lubricant to prevent any danger of seizing, scoring, or wear due to wear when the assembly is first operated. Failure to provide "wetting" lubrication may result in serious damage.

GASKETS AND SEALS

Always use new gaskets and seals. When installing a seal, be sure to install it as specified in the instructions. Be extremely careful not to damage the seal in any way during installation.

SERVICE TOOLS

International engines are designed so that few service tools are required other than those in the mechanic's tool kit. However, when the use of expensive special service equipment will facilitate work, such equipment is mentioned in this manual. Other than this, it is assumed that servicemen will select such tools as are required. Information regarding special test equipment is given in the "SERVICE TOOLS MANUAL," ICS-1031, CTS-1147 or GSC-1051. Your distributor has most of this equipment and is in an excellent position to service these engines.

SERVICE PARTS

Always use genuine IH service parts. The best materials available and experience gained through many years of engine manufacturing, under International Harvester to produce quality that will not be found in imitation or "just as good" repair parts. No serviceman can afford to guarantee a repair job that is not backed with genuine IH parts. No owner should be satisfied with other than genuine IH parts.

For the correct service parts to be used, always refer to the parts catalog for that particular engine. The illustrated parts catalogs are accurate and are brought up-to-date continuously by issuing new pages covering any changes in part numbers.

SERIAL NUMBERS

The engine serial number is stamped on the crankcase where it is plainly visible.

ENGINE APPLICATION CHART

Refer to Engine Service Charts Manual Forms ICS-1036 for Engine Service Charts.

Series	Machines used on
1	L-1 Power Unit
2	L-2A Power Unit
4	L-4 Power Unit
6	L-6 Power Unit
6	T-6 PAYtractor
8	L-8 Power Unit
8	T-8 PAYtractor
85	UC-85 Power Unit
120	L-120 Power Unit
120	L-800 and L-800HC PAYtractor
120	L-120 PAYtractor
120	L-540 and L-540HC PAYtractor
120	T-4 and T-45 PAYtractor
125	UC-125 and UC-125B Power Unit
135	T-340 and T-340A PAYtractor
135	T-3 and TC-3B PAYtractor
135	240A PAYtractor
140	242A PAYtractor
140	TD-800 and TD-800C PAYtractor
150	UC-150 Power Unit
150	4000 PAYtractor
150	242A PAYtractor
150	2500A Combustor
150	1904A PAYtractor
150	251A PAYtractor
150	H-240 PAYtractor
16A	L-16A Power Unit
165	L-165 Power Unit

(Continued on next page)

Farmall Super C Service Manual

Marcel A. Müller



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