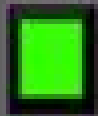


POWER X-REF Z-REF



START



STOP



LOCK

0

CHUNK

1



TABLE Series 0: Main

ACTUAL POSITION(ABS) 00000 N00000

X -94.798
Z -28.213

RUN TIME 00:00:00 PART COUNT 1
ACT F 0000MMH S 0 T 1
CYCLE TIME 00:00:00

100 ***** -EMG- ALM 10:09:10
ABC || REL || ALL || || (OPRT) ||



O _P	N _Q	G _R	7 _A	8 _B	9 _C
X _U	Y _V	Z _W	4 _T	5 _H	6 _G
M _I	S _J	T _K	1 _L	2 _F	3 _E
F _L	H _D	ROB _E	- +	0.	· /
POS	PRG	OFFST SETTING	SHIFT	CAN	INPUT
SYSTEM	MESSAGE	CUSTOM GRAPH	ALTER	INSERT	DELETE
↑ PAGE		↑ PAGE		↑ PAGE	HELP
↓ PAGE	←	↓ PAGE	→		EDIT



FEEDRATE

MM/M

SPINDLE

CW STOP CCW

CYCLE

Green indicator light

Red indicator light

RAPID

X1 F0	X10 25%	100 50%
AST1	AST2	100%
SP0	SP 100%	SPU

AXIS/POS.

CHUCK
KING

→↑

←

→↓

OPTION

SBK	DRY RUN	SKIP
MC LOCK	OPT STOP	INC
CLNT	LIGHT	AST3

MODE

JOG	AUTO
MDI	EDIT
HANDL	REF

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Peter Smid



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