

FANUC Series 31i-MODEL A

MANUAL GUIDE /

15:26:26

ACTUAL POS. (MM)

X 41.000
Z -8.000
Y 0.000
C 360.000 A 0.000
E 0.000

DIST TO GO

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SPINDLE

S 3500

FEED

F 0

O 0500
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I 5959
S 3500 MM
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G54 00 97
G90 69.1 13.1

SIMULATE-ANIMATE

1 2

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PRG



168 G90 G97 F5959 ;
169 G0 Z-0.0 Y0 M03 S3500 P12 ;
170 G0 X41.0 C0 M28 ;
171 (CYCLE HERE) ;
172 G1111 G0.5 H2. 11. J20.5 L-6.
C1. F125. P0.5 Z11. A0.5 S125.
D0.5 E125. U1.5 V110. K0.451 ;
173 M08 P506 (COSS DRILL 1.5) ;
174 G0 X100.0 ;
175 G20 U0. V0. M45 ;
176 M09 ;
177 M1 ;

REVERSE START PROCESS SINGLE STOP INIT CUT/CP INTER FL/PATH GO/RT

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Fanuc Cnc Router Manual

DP Hallahan



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