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05	G70	69.1	13.1

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168 G90 G97 F950 ;
169 G0 Z-0.0 Y0 M43 S3500 P12 ;
170 G0 X41.0 C0 R20 ;
171 (CYCLE HERE) ;
172 G1111 G0.5 H2. 11. J20.5 L-6.
    C1. F125. P0.5 Z11. A0.5 S125.
    B0.5 E125. U1.5 V110. K0.451 ;
173 M90 P500 (CROSS DRILL 1.5) ;
174 G0 X100.0 ;
175 G20 G0. V0. M45 ;
176 R29 ;
177 R1 ;

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Figure 1

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0T-model B, 00T-model B ,1988

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 physical barriers continuity of the skin and hardness of keratinized cells due to the skin's physical characteristics such as the
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 layer of stratum corneum that lies below the free edge of the nail integumentary system skin and its accessory structures
 internal root sheath innermost layer of keratinocytes in the hair follicle that surround the hair root up to the hair shaft

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 identified by the following descriptions by inserting the appropriate answer from the key choices in the answer blanks key
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