

Part to be tightened		Part name	Thread size	Qty	Tightening torque		
					Nm	m•kg	ft•lb
POWER UNIT							
Power unit mounting		Bolt	M8	6	21	2.1	15.2
Fly wheel		Nut	M16	1	110	11.0	80
Carburetor		Bolt	M6	2	10	1.0	7.2
Oil filter		—	—	1	18	1.8	13
Oil filter plug (cylinder block)		—	M20	1	40	4.0	29
Spark plug		—	M12	2	18	1.8	13
Drive sprocket		Nut	M28	1	40	4.0	29
Driven sprocket		Bolt	M6	1	13	1.3	9.4
Cylinder head cover		Bolt	M6	4	8	0.8	5.8
Cylinder head		Bolt	M8	6	30	3.0	21.7
		Bolt	M6	3	12	1.2	8.7
Valve adjusting screws		—	M6	4	14	1.4	10.0
Oil pump cover		Screw	M6	2	4	0.4	2.9
Exhaust cover		Bolt	M6	7	12	1.2	8.7
Crank case	1st	Bolt	M8	4	15	1.5	10.8
	2nd				30	3.0	22
	1st	Bolt	M6	6	6	0.6	4.5
	2nd				12	1.2	8.7
Connecting rod	1st	Bolt	M7	4	10	1.0	7.2
	2nd				22	2.2	16
Anode mount		Bolt	M5	1	5	0.5	3.6
Starting motor mounting		Bolt	M8	3	29	2.9	21
LOWER UNIT							
Propeller		Nut	M10	1	17	1.7	12
Lower unit mounting		Bolt	M8	4	18	1.8	13
Pinion nut		Nut	M8	1	25	2.5	18
BRACKET							
Tiller handle mounting (pivot)		Bolt	M8	1	37	3.7	26.8
Steering friction piece		Bolt	M6	1	4	0.4	2.9
Tilt stop lever		Bolt	M6	4	8	0.8	5.8
Upper rubber mount		Nut	M8	2	21	2.1	15
Lower rubber mount		Bolt/Nut	M8	4	32	3.2	23
Cramp bracket		Nut	M22	2	12	1.2	8.7
Upper casing		Bolt	M8	6	18	1.8	13

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