

File extension what will be shown on "Open "

☒ Name	LOS - Flame cutting	los	Sort	Save	Delete
CUTTING PROCESS	COC				
Tool offset ON	0				
Tool offset OFF	0				
Tool ON	7				
Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	0				
Height control OFF	0				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection ON	0				
Labeling: Tool offset ON	0				
Labeling: Height control ON	0				
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Labeling: Rapid traverse ON	0				
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3 burners: Central ON	0				
3 burners: Right ON	0				
MARKING PROCESS	COC				
Tool offset ON	11				
Tool offset OFF	12				
Tool ON	9				
Tool OFF	10				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	45				
Height control OFF	46				
Deceleration control ON	0				
Deceleration control OFF	0				
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Station preselection OFF	0				
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☐ Compensation ☒ Speed. ☐ Cut/Mark. ☒ Left ☐ Comments ☐ D-1mm.

☐ To NC. ☐ Stop ->0 ☐ Rapid marking ☐ Stab. ☒ Return to zero ☐ Evennes

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Table of Contents **Essi Programming Codes**

1. Understanding the eBook **Essi Programming Codes**
 - The Rise of Digital Reading **Essi Programming Codes**
 - Advantages of eBooks Over Traditional Books
2. Identifying **Essi Programming Codes**
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an **Essi Programming Codes**
 - User-Friendly Interface
4. Exploring eBook Recommendations from **Essi Programming Codes**
 - Personalized Recommendations
 - **Essi Programming Codes** User Reviews and Ratings
 - **Essi Programming Codes** and Bestseller Lists

5. Accessing Essi Programming Codes Free and Paid eBooks
 - Essi Programming Codes Public Domain eBooks
 - Essi Programming Codes eBook Subscription Services
 - Essi Programming Codes Budget-Friendly Options
6. Navigating Essi Programming Codes eBook Formats
 - ePub, PDF, MOBI, and More
 - Essi Programming Codes Compatibility with Devices
 - Essi Programming Codes Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Essi Programming Codes
 - Highlighting and Note-Taking Essi Programming Codes
 - Interactive Elements Essi Programming Codes
8. Staying Engaged with Essi Programming Codes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Essi Programming Codes
9. Balancing eBooks and Physical Books Essi Programming Codes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Essi Programming Codes
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Essi Programming Codes
 - Setting Reading Goals Essi Programming Codes
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Essi Programming Codes
 - Fact-Checking eBook Content of Essi Programming Codes
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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